



Dartmouth
Biomedical
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Center



In vivo oxidation in Highly Cross-linked Tibial Bearings

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- (2) Research funding ConforMIS
- (3) Consultant DePuy/J&J



Highly Cross-linked (HXL) Polyethylene

- Produced using irradiation:
 - e-beam
 - gamma
- Post-irradiation thermal processing used to address free radicals from irradiation:
 - annealing below melt temperature
 - remelting above melt temperature

Highly Cross-linked Tibial Polyethylene

Material (Manufacturer)	Resin	Irradiation Source/Dose (KGray)	Thermal Treatment	Sterilization Method
Durasul (Sulzer/Zimmer)	1050	e-beam / 95	remelt	EtO
Prolong (Zimmer)	1050	e-beam / 64	remelt	Gas plasma
X3 (Stryker)	1020	gamma / 90	anneal	Gas plasma
XLK (DePuy)	1020	gamma / 50	remelt	Gas plasma



What can be learned from highly cross-linked tibial retrievals?

Effect of:

- post-retrieval (*ex vivo*) shelf time
- *in vivo* time
- post-irradiation thermal treatment
- irradiation dose
- irradiation source
- resin



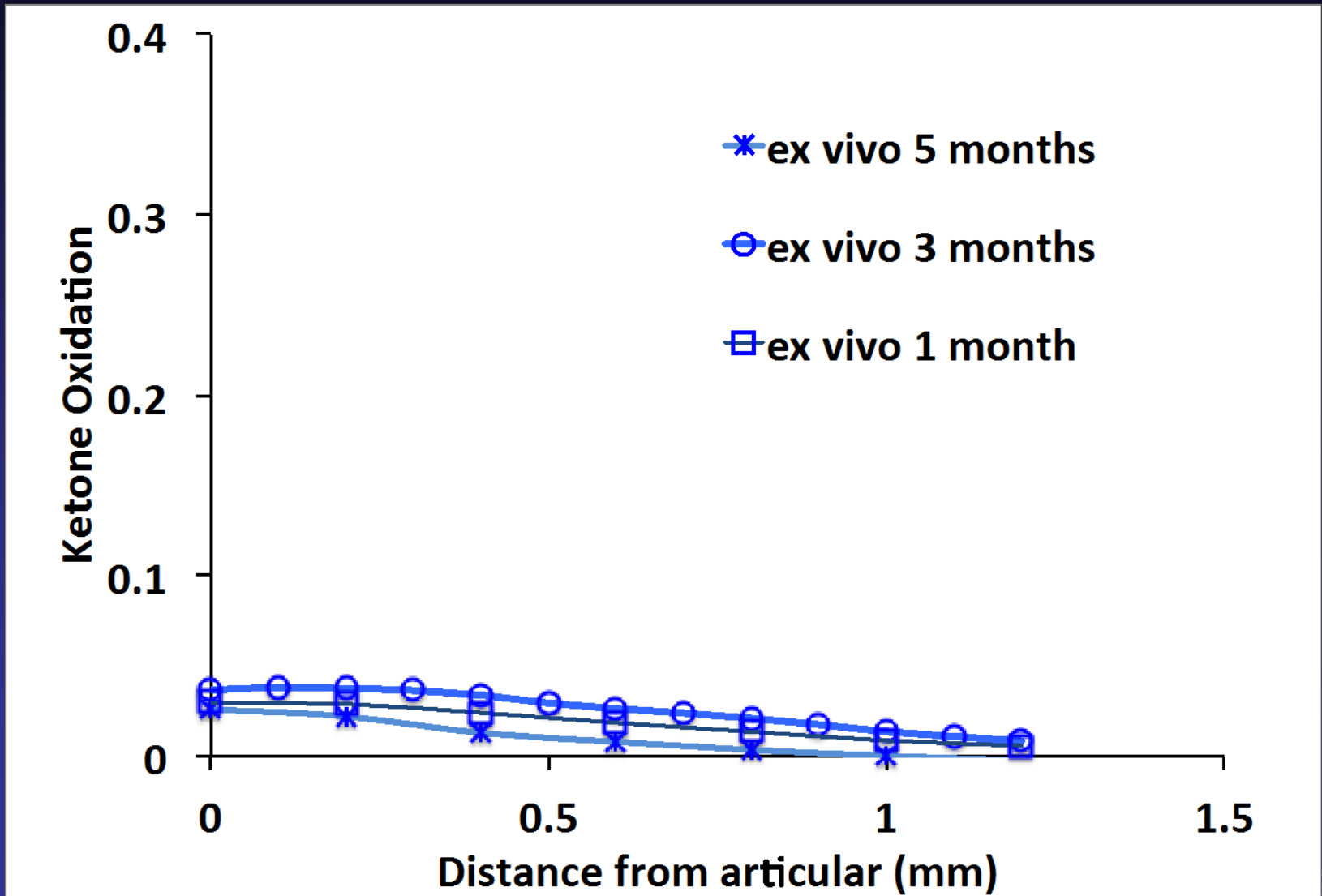
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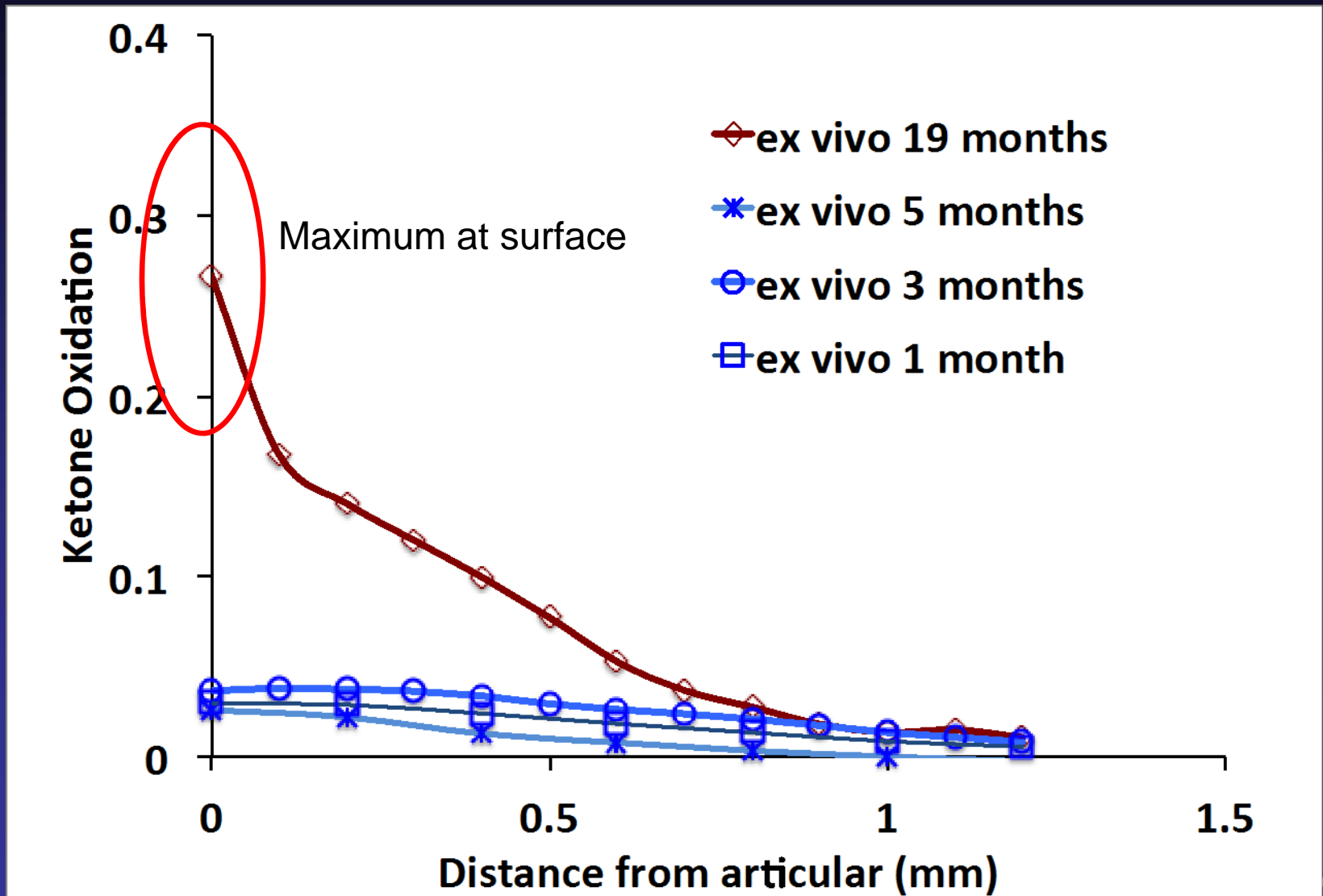


Effect of post-retrieval (*ex vivo*) shelf time



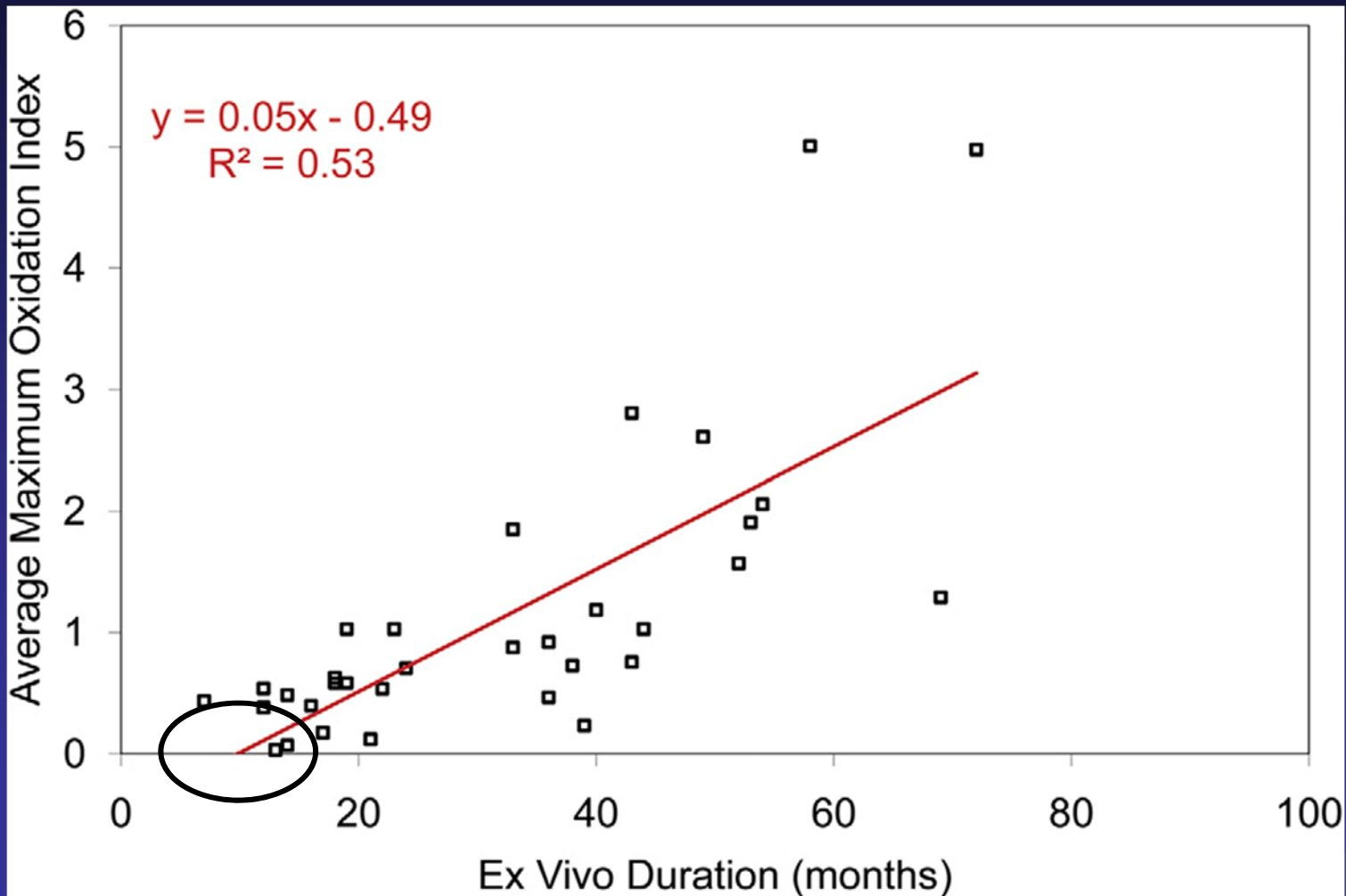


Effect of post-retrieval (*ex vivo*) shelf time





Muratoglu OK, et al: Ex vivo stability loss of irradiated and melted UHMWPE. J Bone Joint Surg Am. 2010;92:2809-16





Materials


Retrieved HXL polyethylene tibial inserts

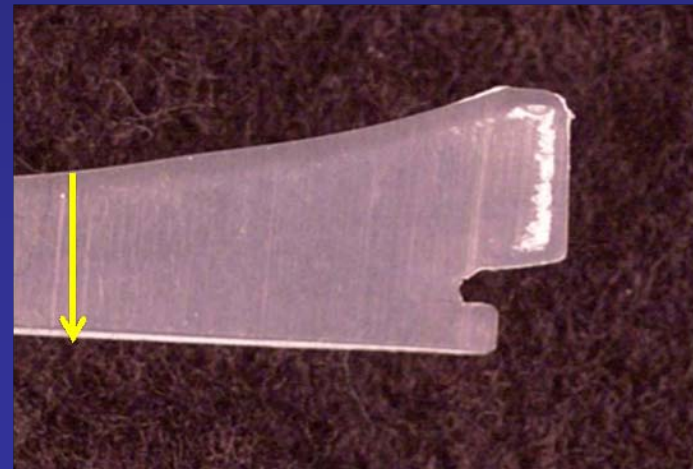
- < 6 months *ex vivo* before analysis
- 73 retrievals
- Durasul (5): mean *ex vivo* time 2.2 months
- Prolong (23): mean *ex vivo* time 1.9 months
- X3 (21): mean *ex vivo* time 2.0 months
- XLK (24): mean *ex vivo* time 2.9 months
- 0.1 – 6.9 years *in vivo*



Methods

- Electron spin resonance
 - free radical concentration
- Fourier Transform infrared spectroscopy
 - oxidation, ketone peak height ratio
($1715\text{ cm}^{-1}/1368\text{ cm}^{-1}$)

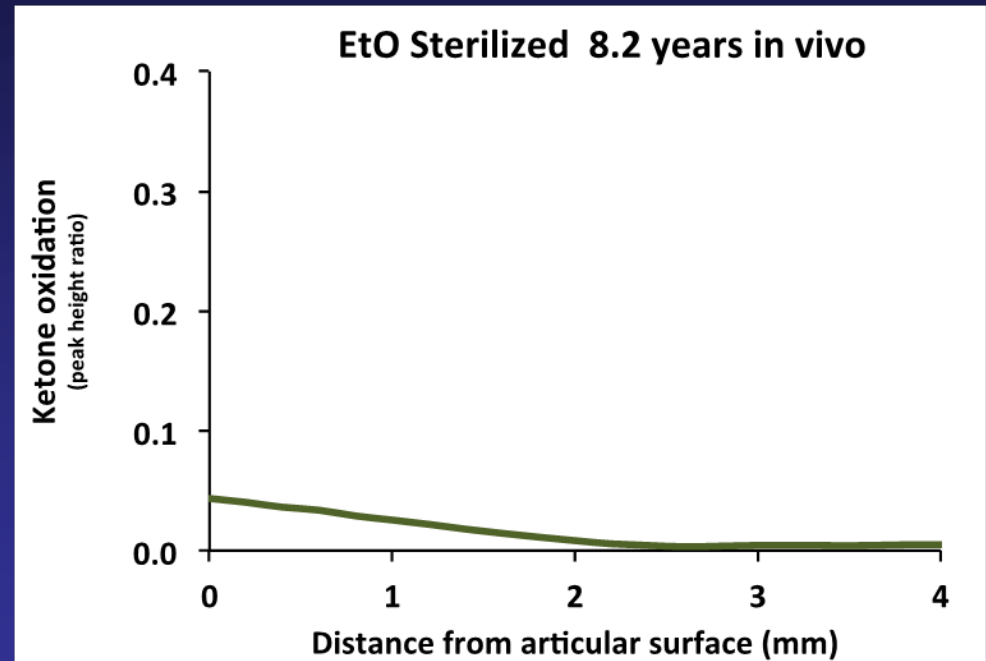
 Denotes scan direction from articular to nonarticular surface





Retrievals

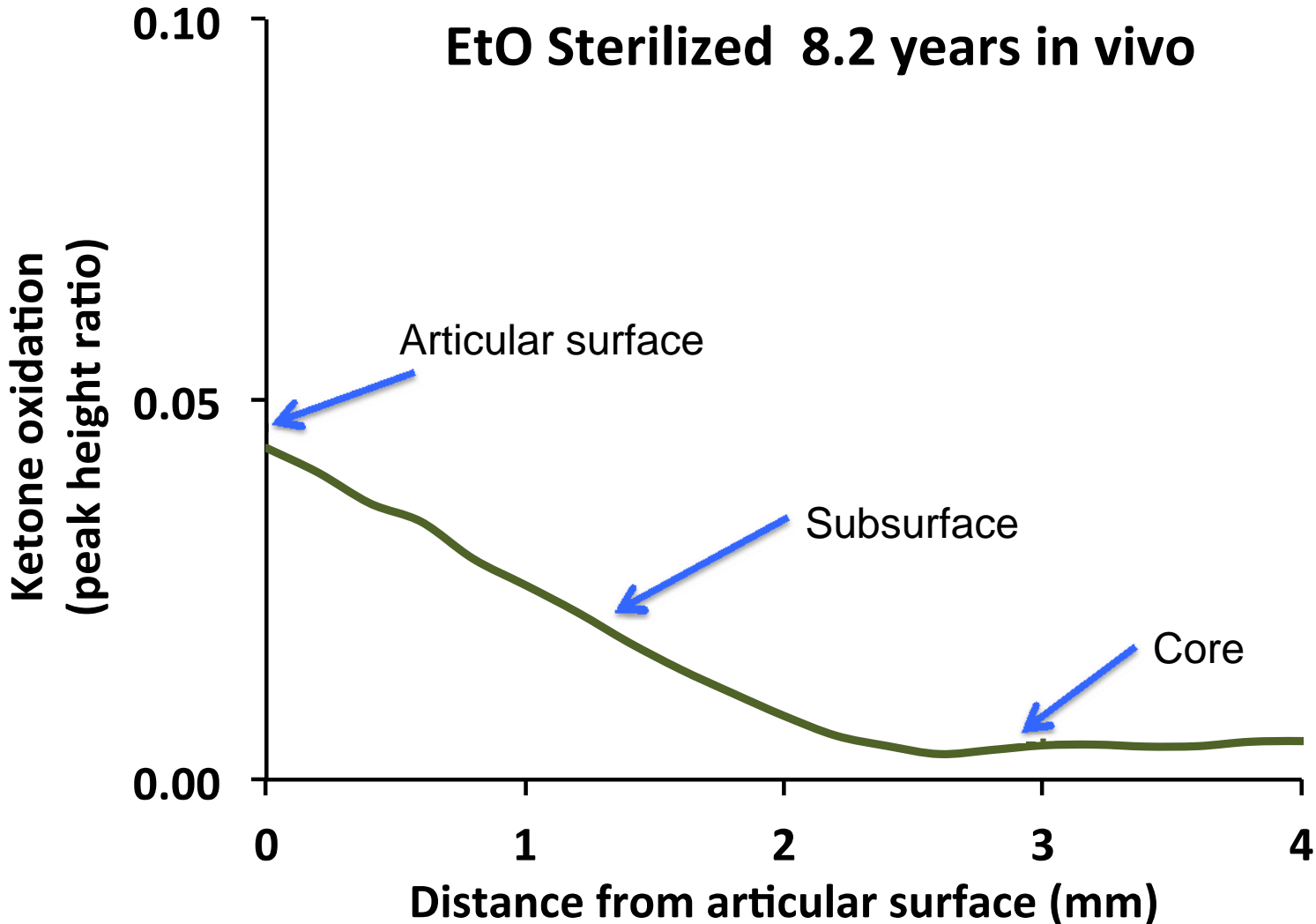
- Expectation: historical EtO sterilized UHMWPE best analogy for highly cross-linked, thermally stabilized UHMWPE *in vivo* oxidation





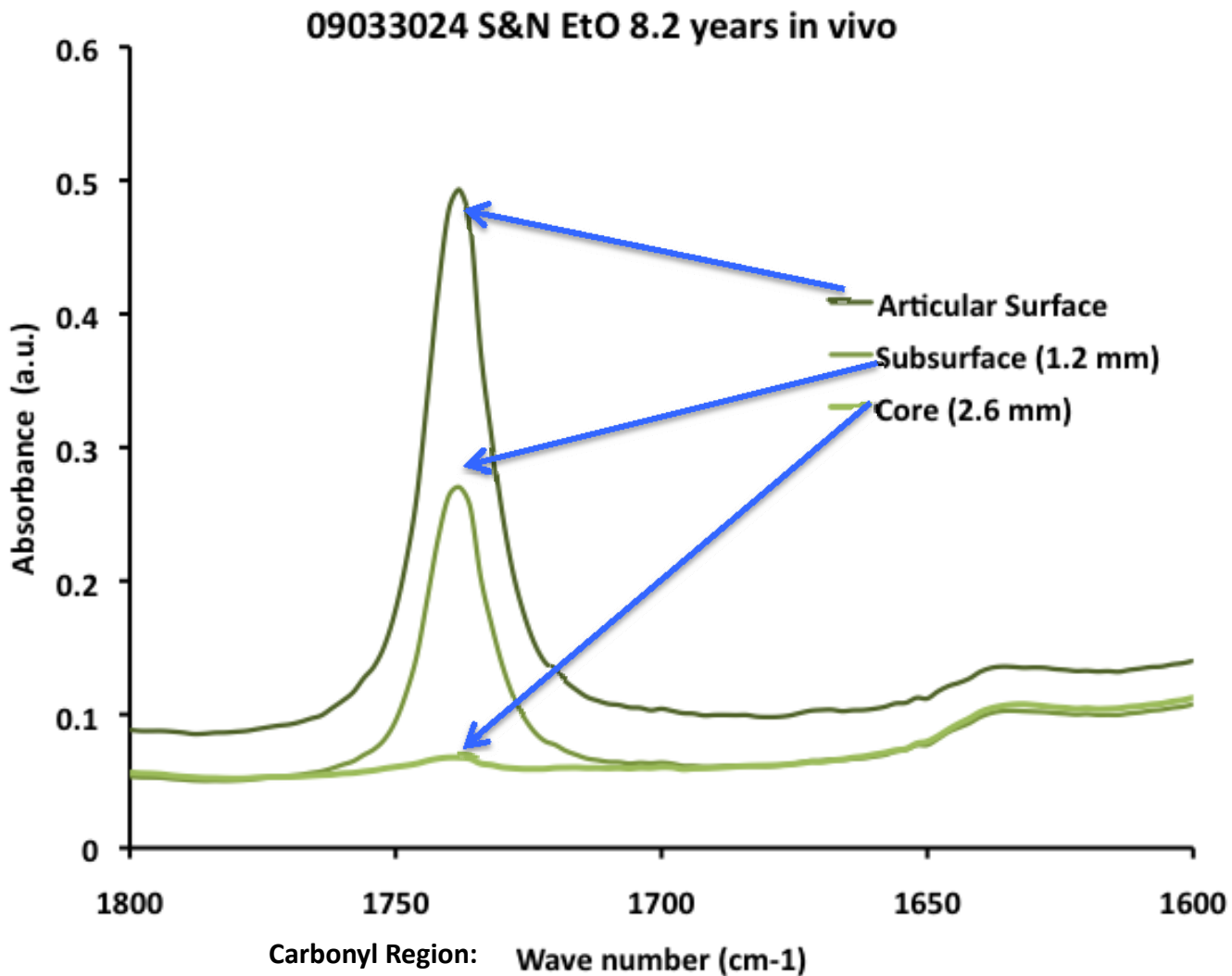
EtO Sterilized Standard UHMWPE

EtO Sterilized 8.2 years in vivo



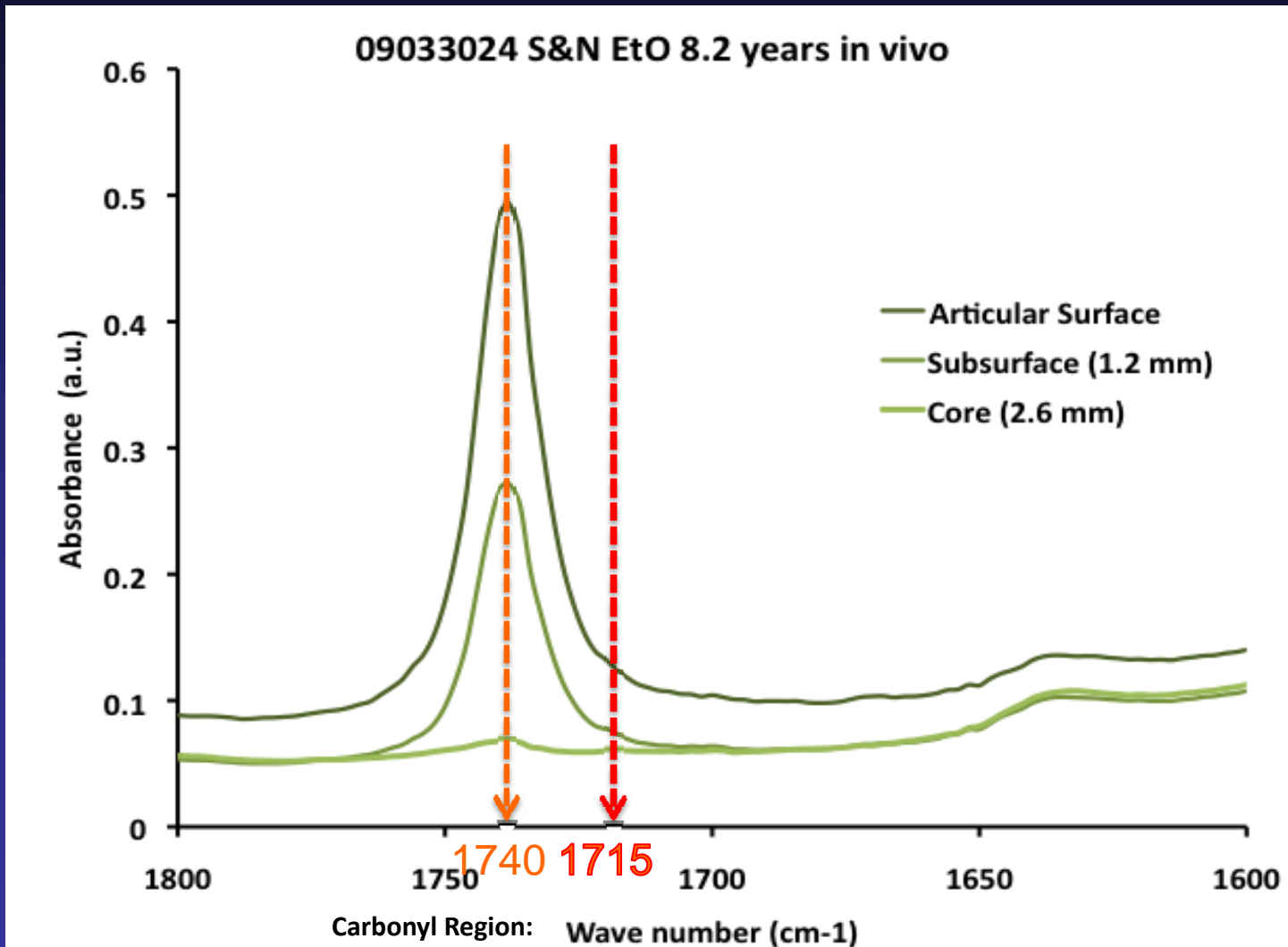


EtO Sterilized Standard UHMWPE





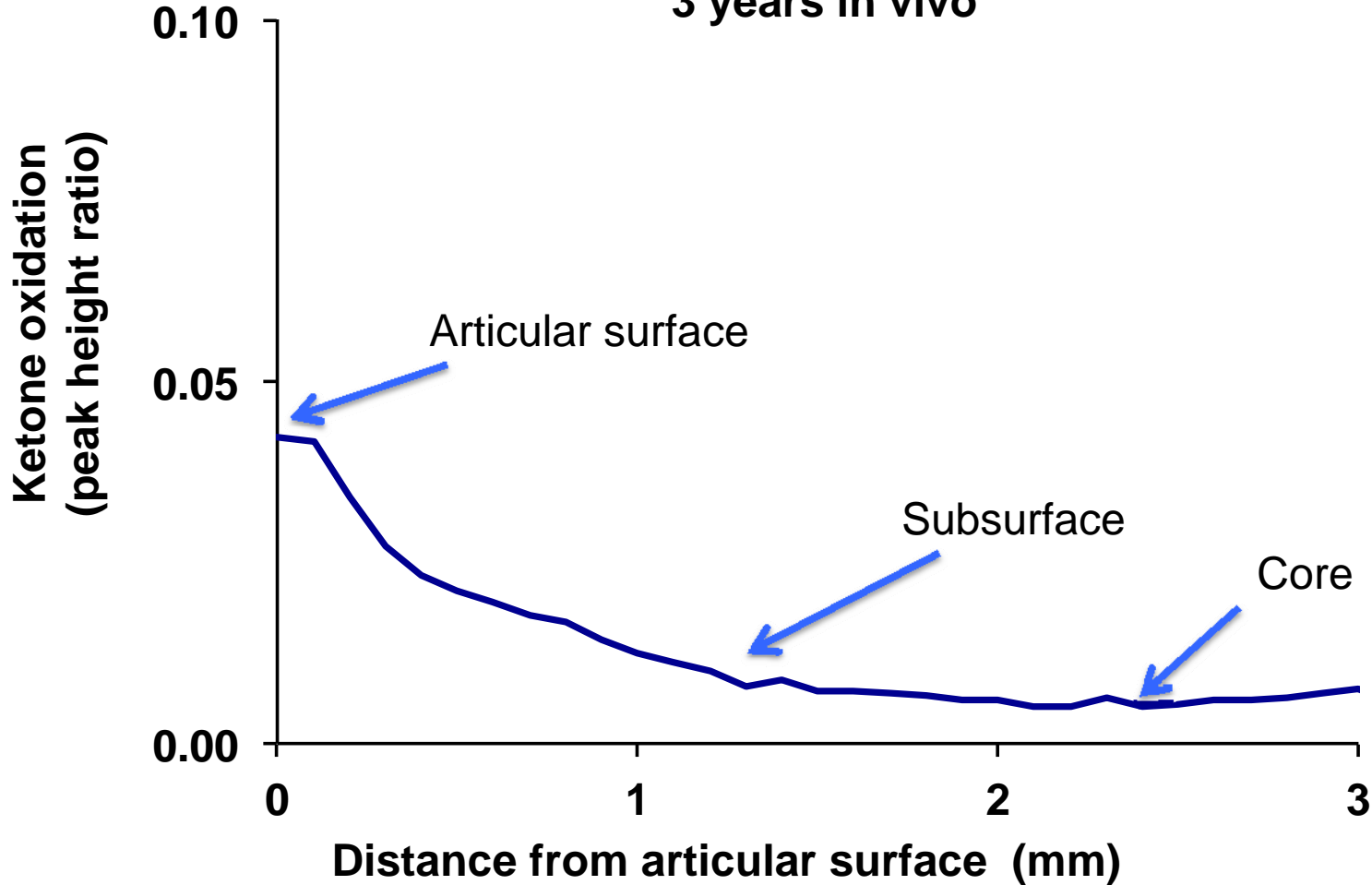
EtO Sterilized Standard UHMWPE





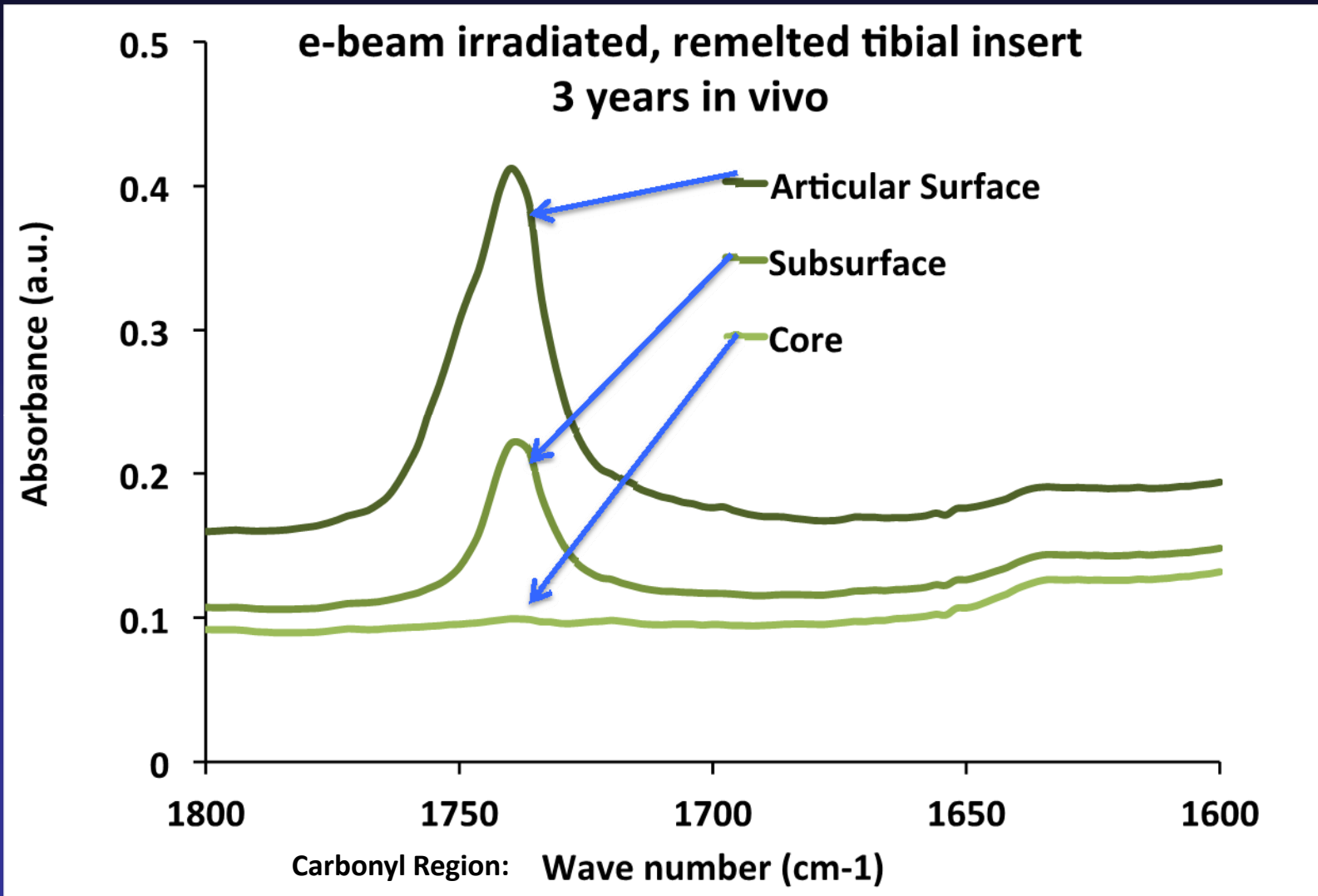
Highly Cross-linked Tibial Retrieval

e-beam irradiated, remelted tibial insert
3 years in vivo



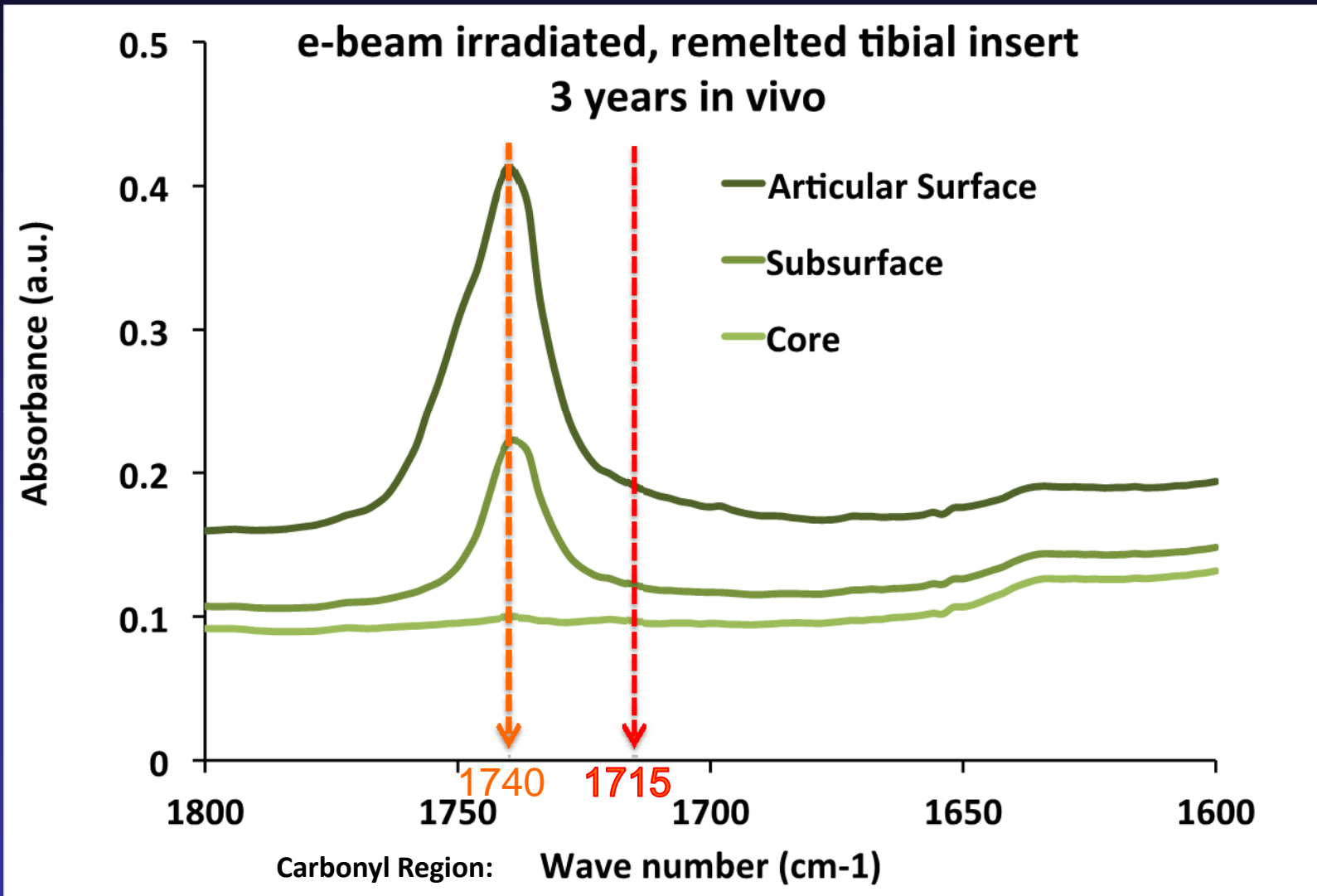


Highly Cross-linked Tibial Retrieval



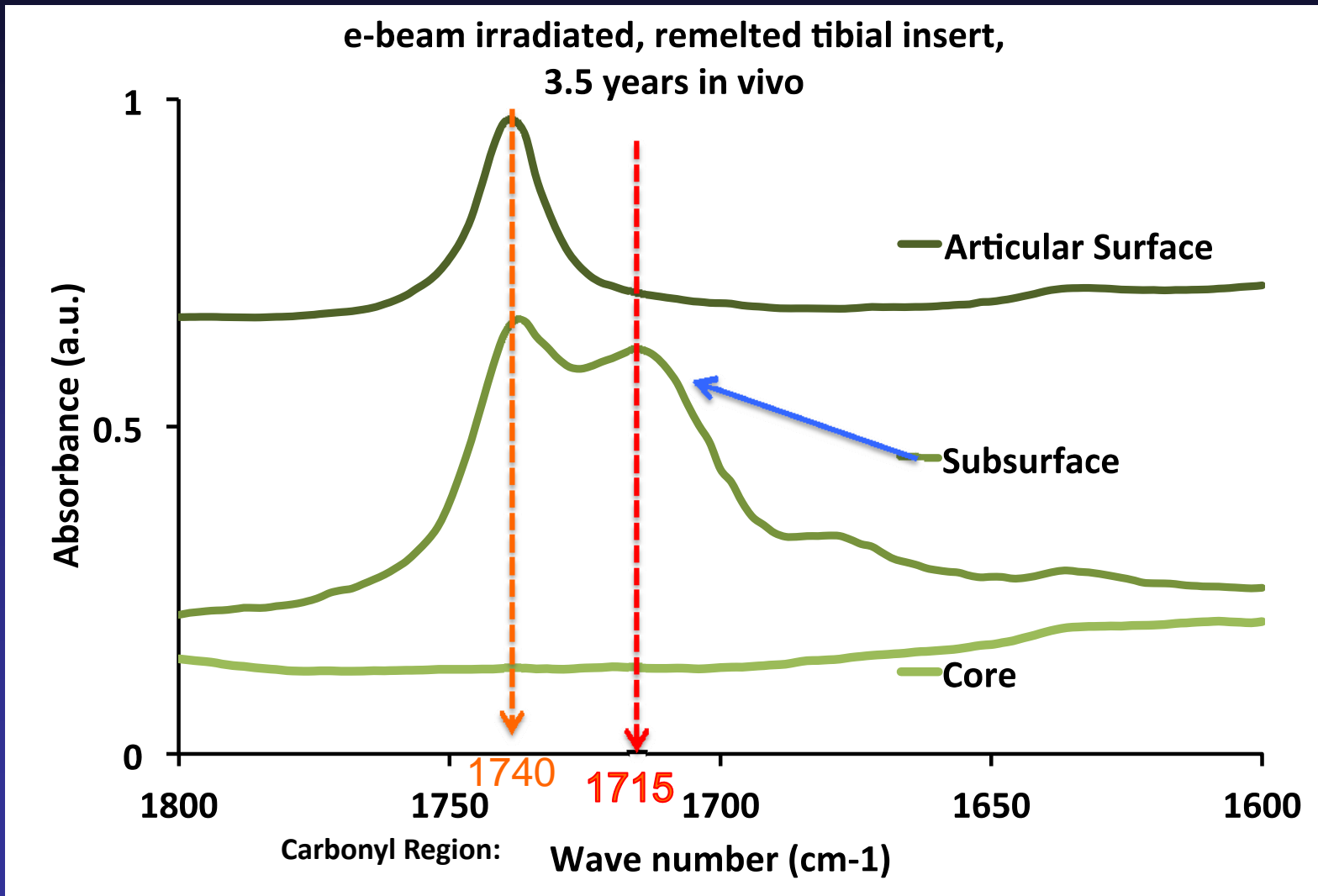


Highly Cross-linked Tibial Retrieval





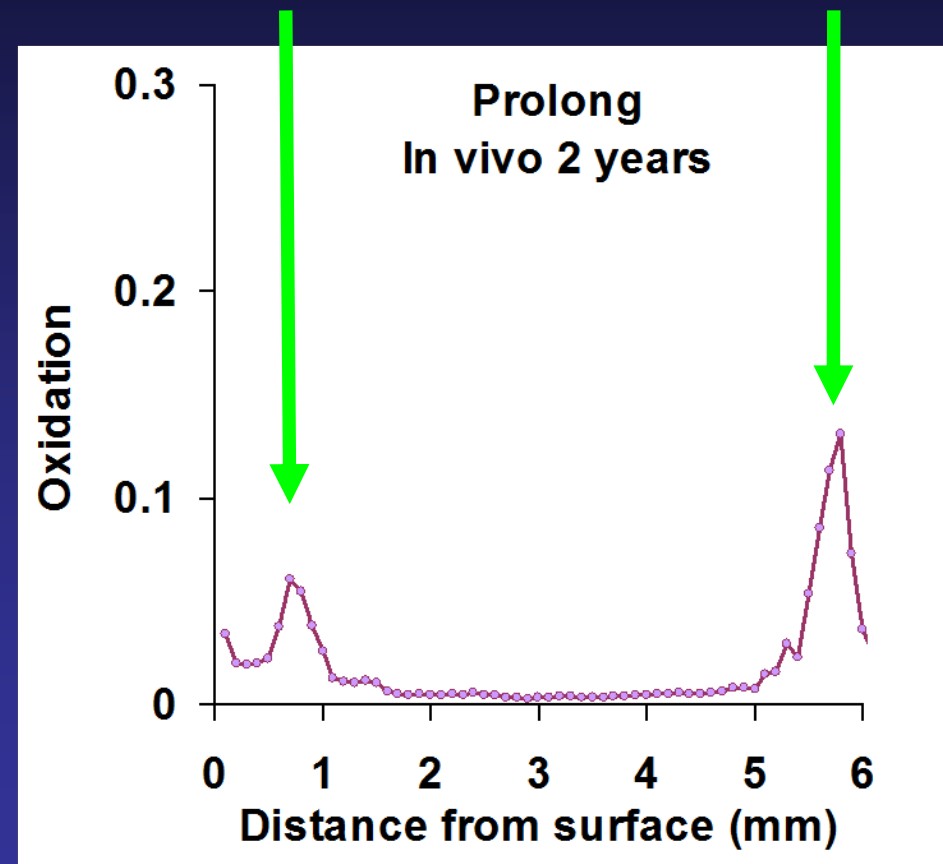
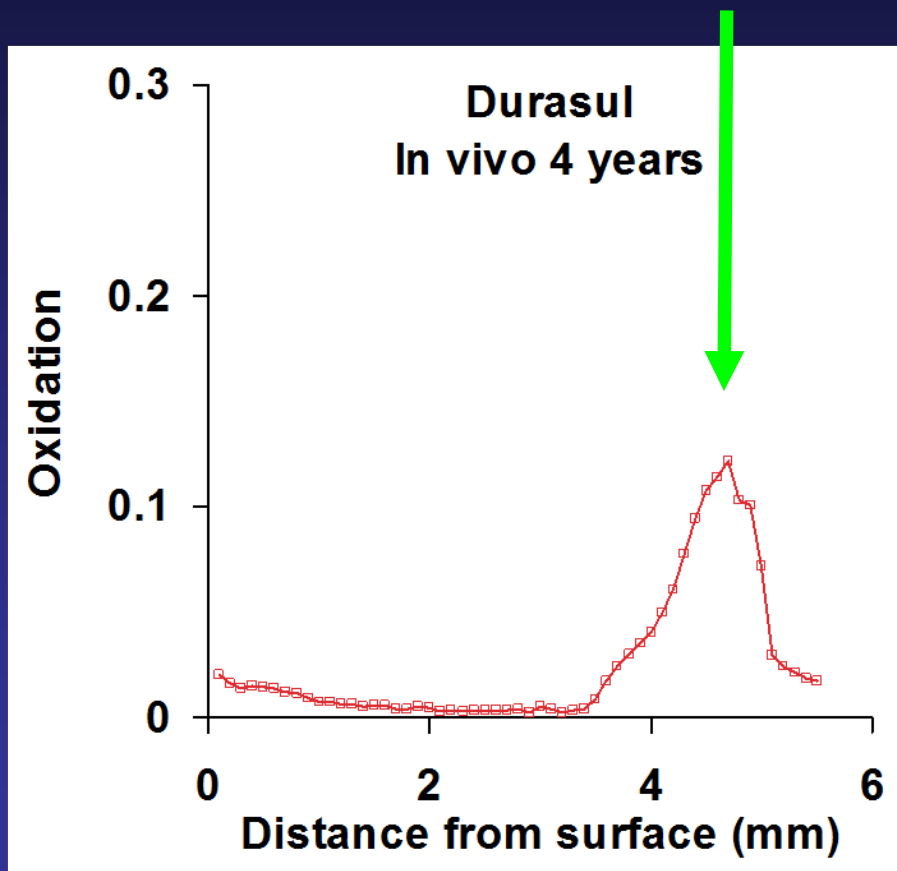
Highly Cross-linked Tibial Retrieval





e beam-irradiated, remelted

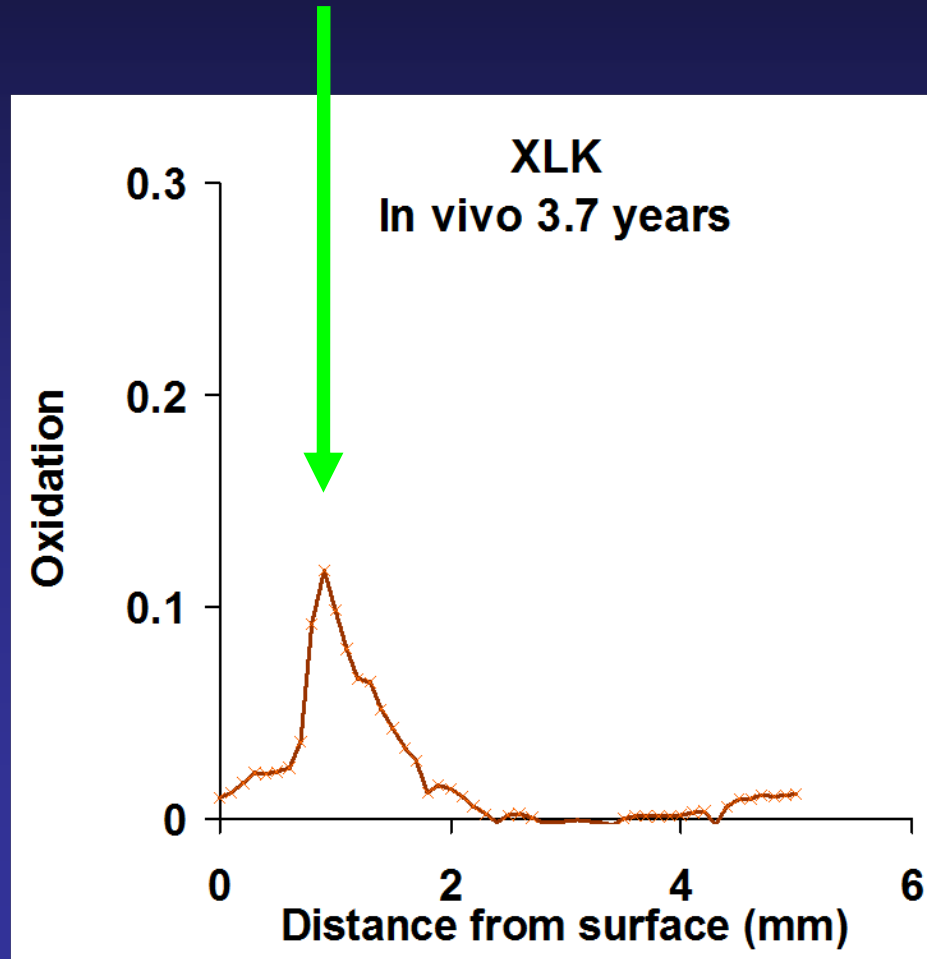
Subsurface oxidation peak





Gamma-irradiated, remelted

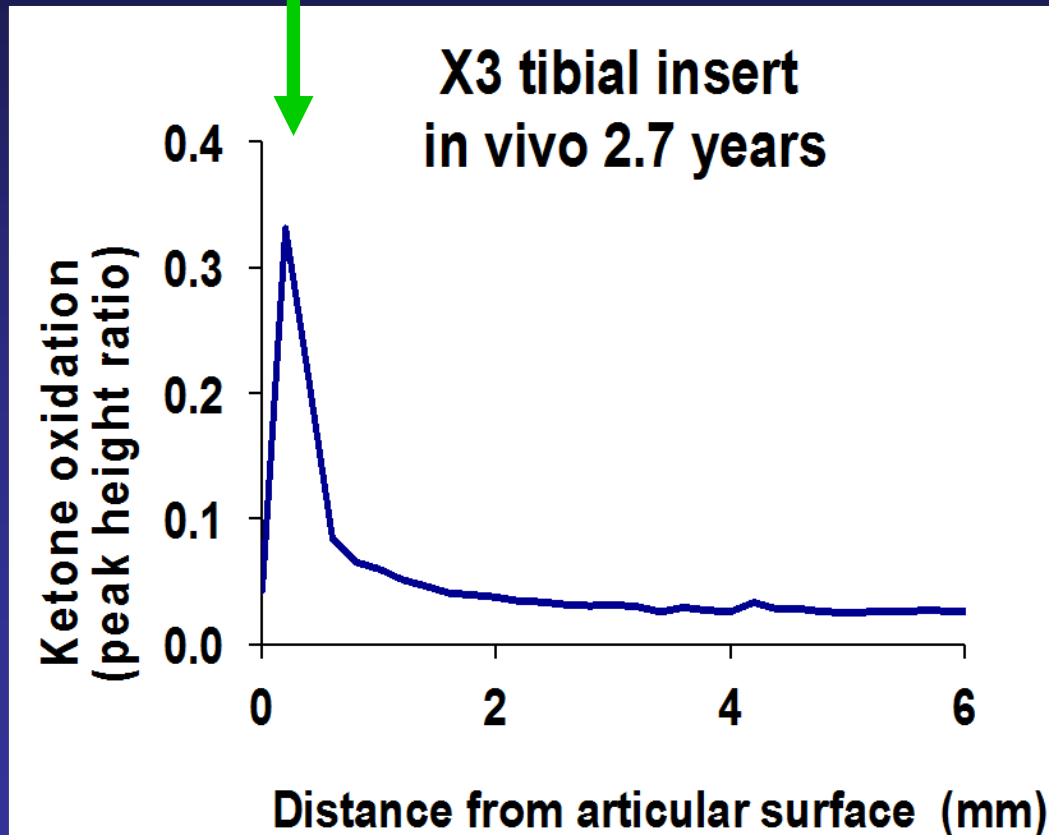
Subsurface oxidation peak





Gamma-irradiated, **annealed**

Subsurface oxidation peak





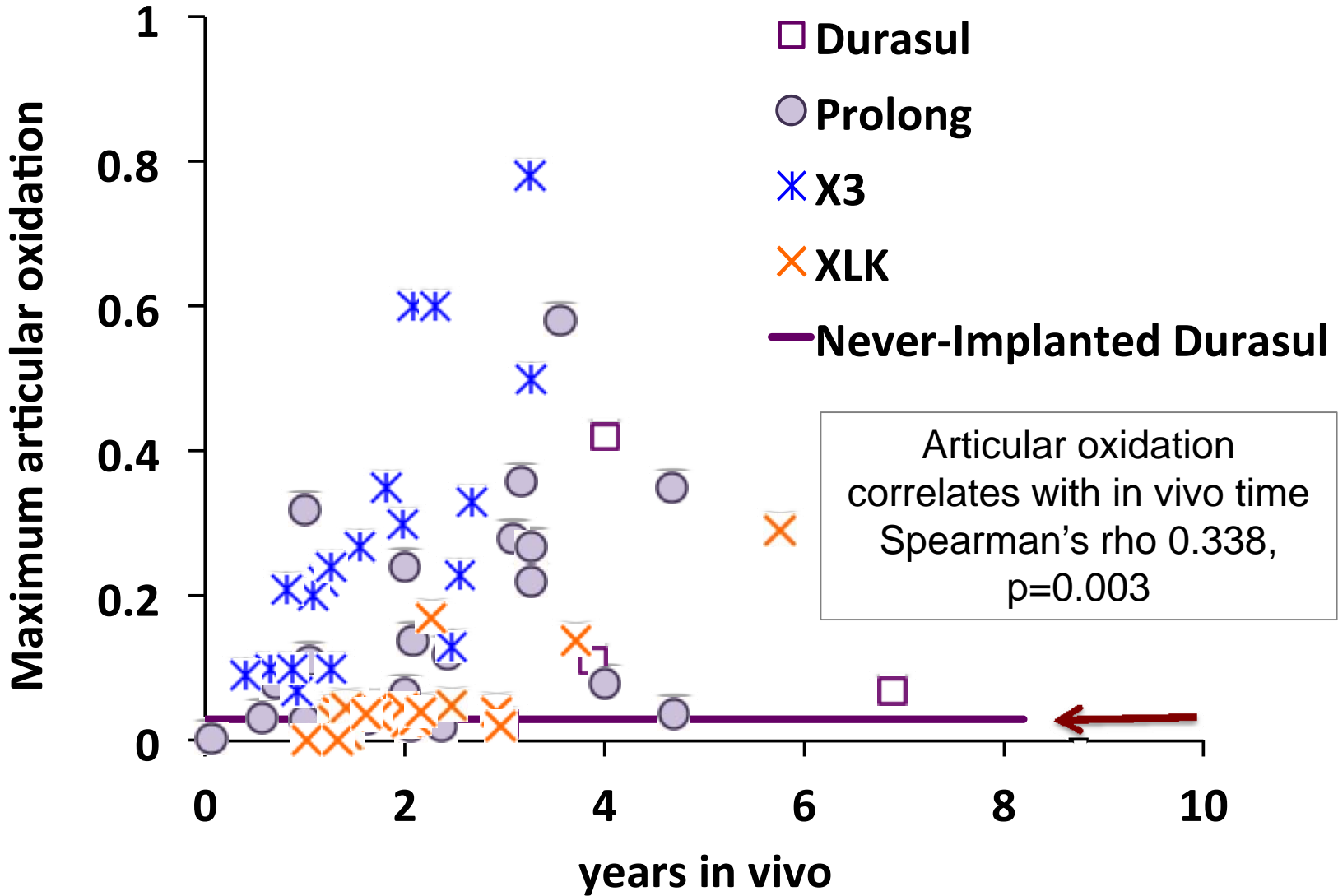
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Effect of:

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- *in vivo* time
- post-irradiation thermal treatment
- irradiation dose
- irradiation source
- resin



All HXL Tibial Retrievals





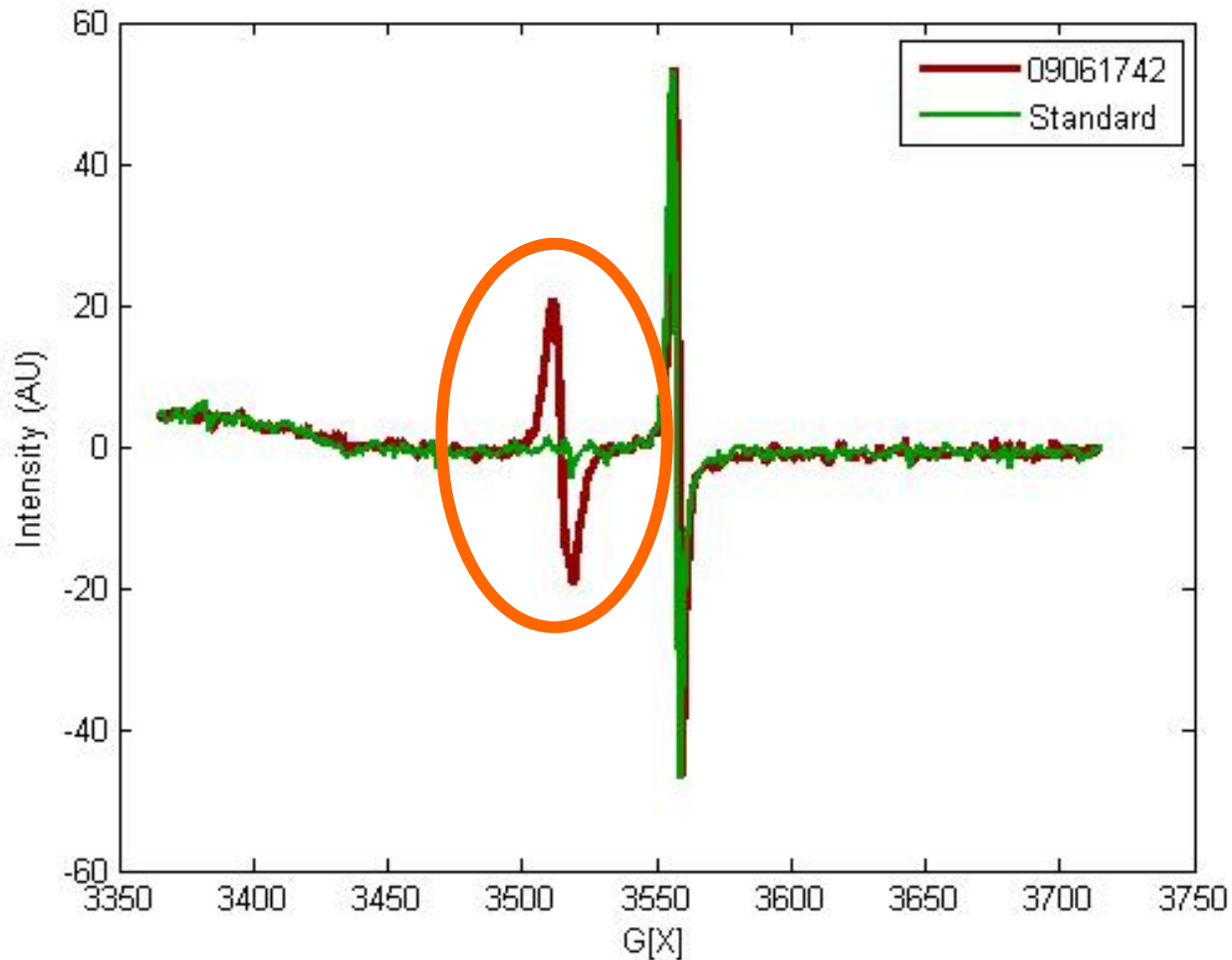
What can be learned from highly cross-linked tibial retrievals?

Effect of:

- post-retrieval (*ex vivo*) shelf time
- *in vivo* time
- post-irradiation thermal treatment: annealing
remelting
- irradiation dose
- irradiation source
- resin

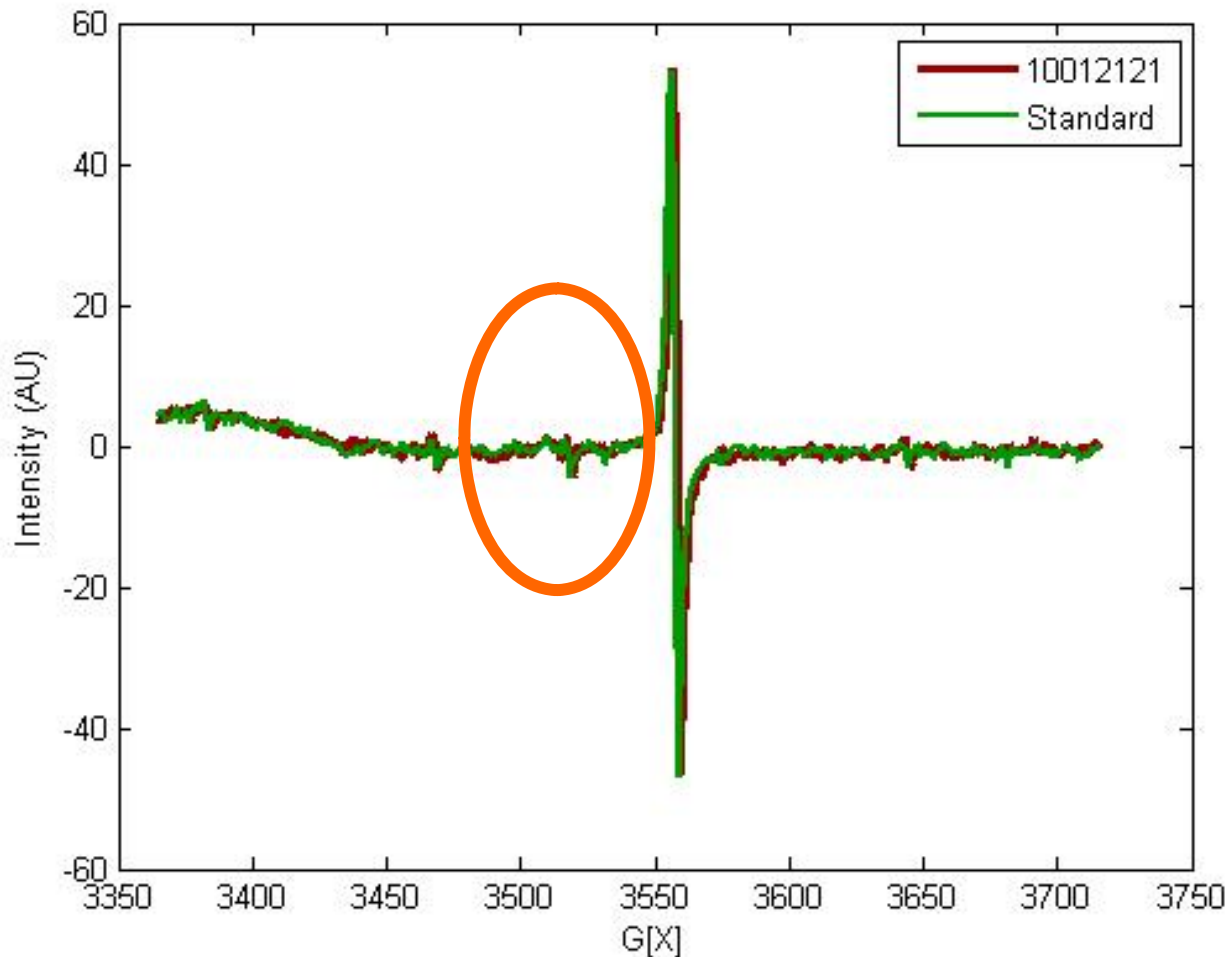


Free Radical Concentration **annealed** HXL: in vivo 1.3 years



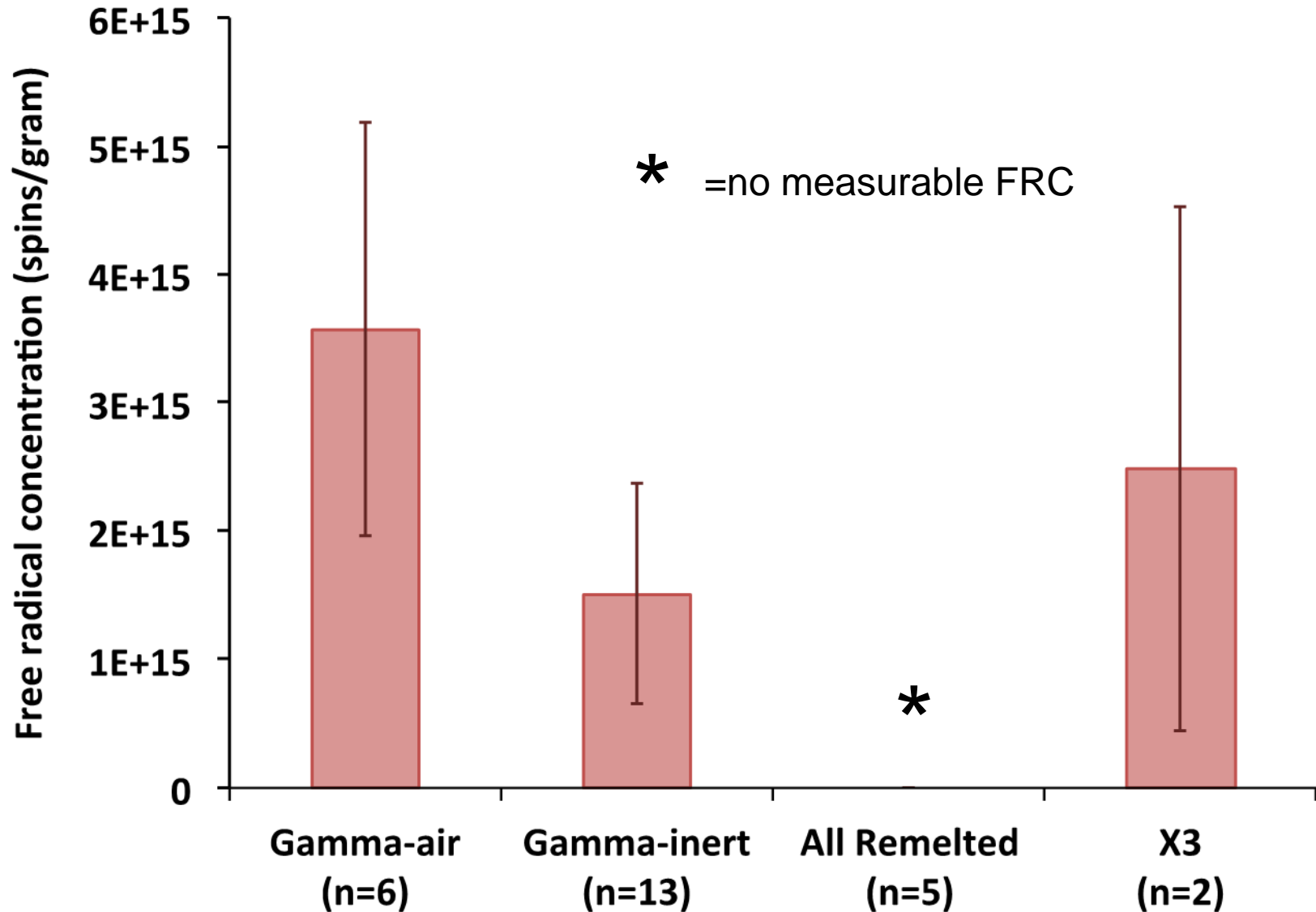


Free Radical Concentration: remelted HXL in vivo 9.8 years





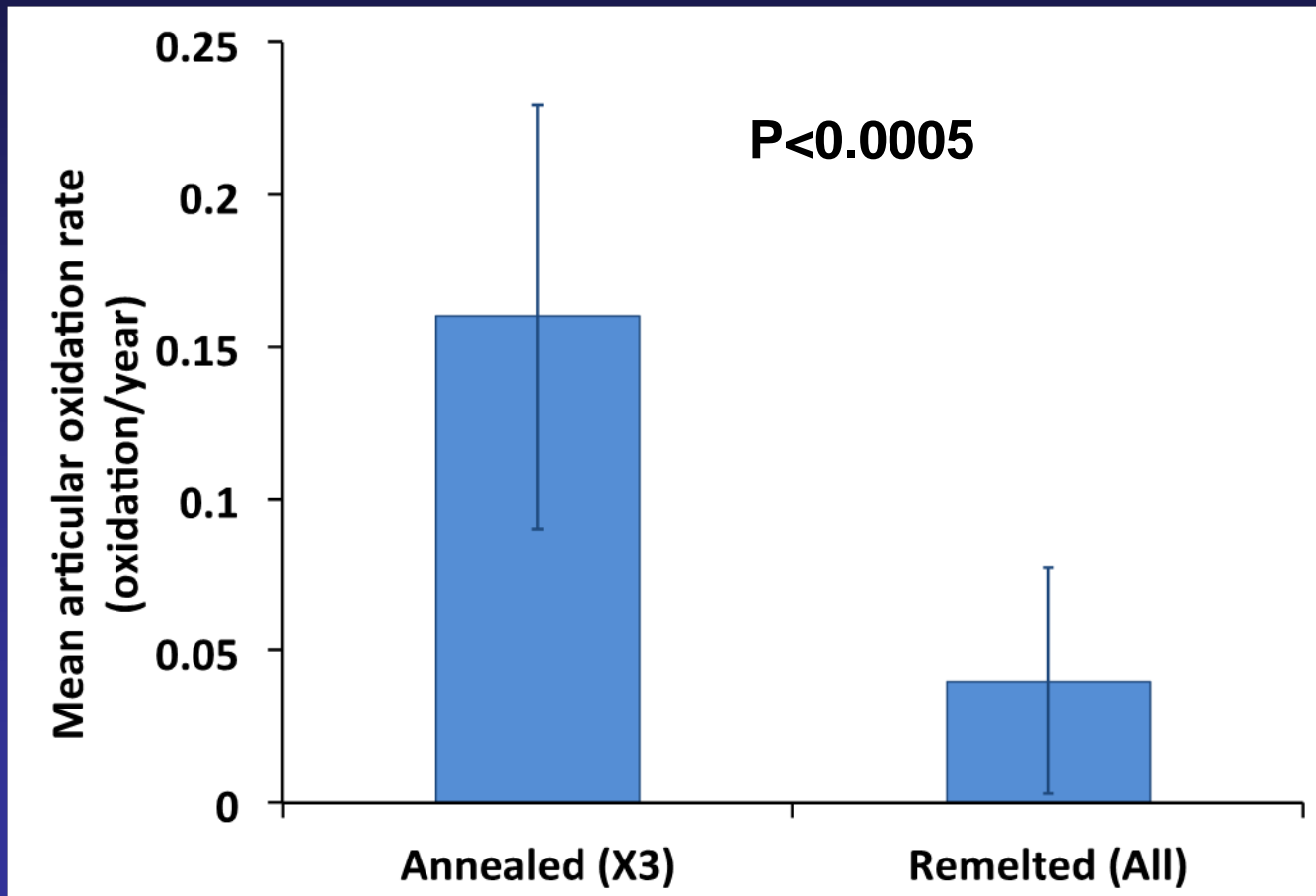
Free Radical Concentration: tibial retrievals





Articular oxidation rate

Articular oxidation rate correlates with post-irradiation thermal treatment, $p < 0.0005$





What can be learned from highly cross-linked tibial retrievals?

Effect of:

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- *in vivo* time
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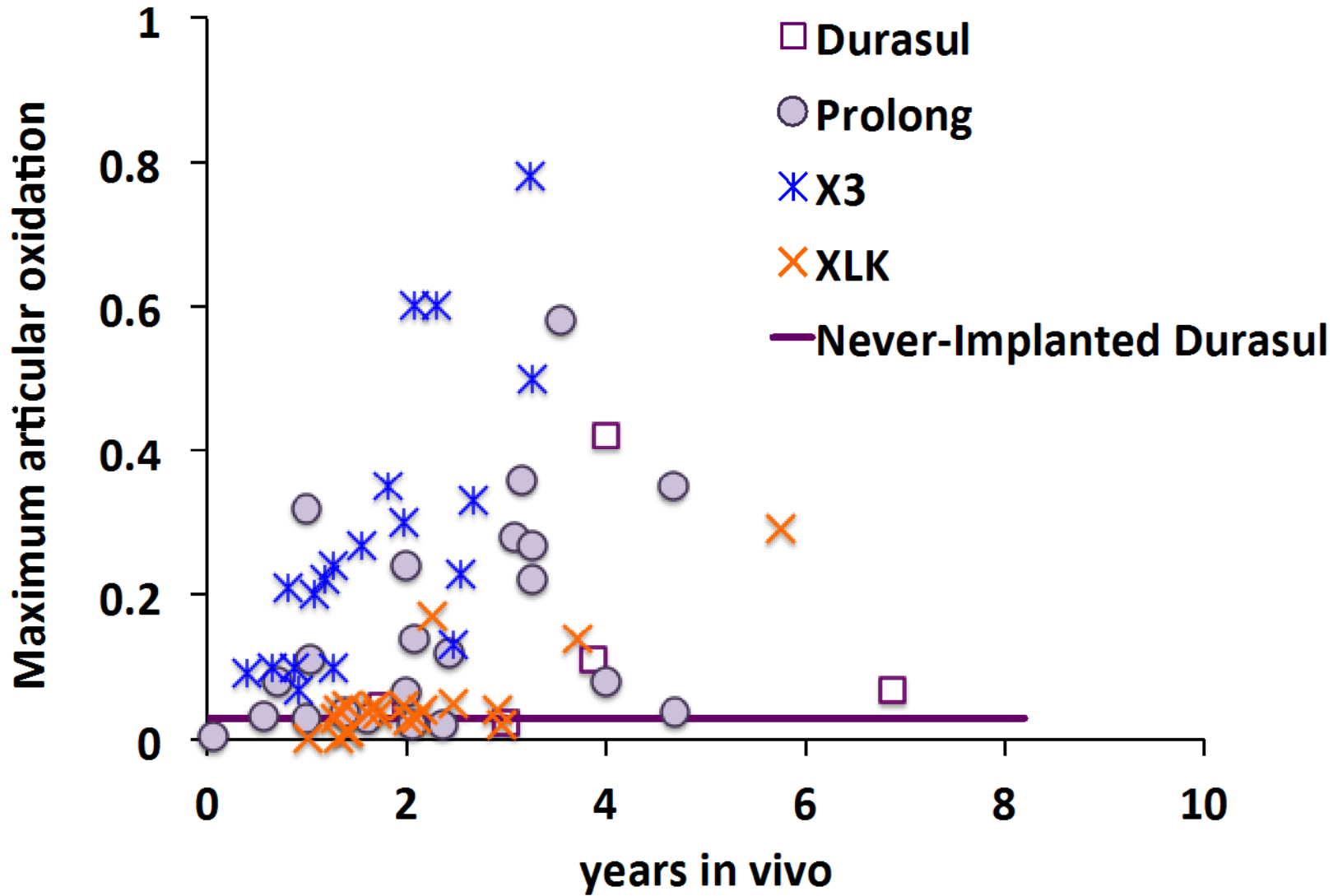
All HXL Tibial Retrievals

- Articular oxidation rate no correlation with:
 - cross-linking source* (e-beam vs. gamma)
Spearman's $\rho=0.080$, $p=0.503$ or
 - resin type* (1050 versus 1020)
Spearman's $\rho=0.080$, $p=0.503$

*Cannot differentiate with current retrieval series



All HXL Tibial Retrievals





All HXL Tibial Retrievals

- Articular oxidation rate correlates with:
 - cross-linking dose

Spearman's $\rho=0.557$, $p<0.0005$



What can be learned from highly cross-linked tibial retrievals?

Effect of:

- post-retrieval (*ex vivo*) shelf time
- *in vivo* time
- post-irradiation thermal treatment
- irradiation dose
- irradiation source
- resin



What can be learned from highly cross-linked tibial retrievals?

Effect of:

- post-retrieval (*ex vivo*) shelf time

Important to analyze retrievals as soon as possible after retrieval to prevent oxidation of absorbed lipids¹

¹ Muratoglu OK, et al: Ex vivo stability loss of irradiated and melted UHMWPE. J Bone Joint Surg Am. 2010;92:2809-16



What can be learned from highly cross-linked tibial retrievals?

Effect of:

- *in vivo* time

Subsurface oxidation similar to that seen in gamma sterilized UHMWPE results from time *in vivo*.² Oxidation correlates with *in vivo* time ($p=0.003$)

² Currier BH, et al: In vivo oxidation in remelted highly cross-linked retrievals. J Bone Joint Surg Am. 2010;92:2408-18



What can be learned from highly cross-linked tibial retrievals?

Effect of:

- **post-irradiation thermal treatment**
 - Annealing and remelting are not equivalent post-irradiation thermal processes.
 - Annealing leaves measurable FRC.
 - Annealed inserts in this retrieval series have higher mean oxidation rate ($p < 0.001$) than remelted inserts.



What can be learned from highly cross-linked tibial retrievals?

Effect of:

- irradiation dose

Higher cross-linking irradiation dose correlates with higher oxidation rate in HXL tibial inserts ($p < 0.001$)



What can be learned from highly cross-linked tibial retrievals?

Effect of:

- irradiation source
- resin

Indistinguishable in this retrieval series. No significant correlation with articular oxidation or oxidation rate. ($p > 0.5$)



THANK YOU!







Articular oxidation rate

Articular oxidation rate correlates with post-irradiation thermal treatment, $p < 0.0005$

