



Should Crosslinked UHMWPE be used in TKA?

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The Three Major Factors!

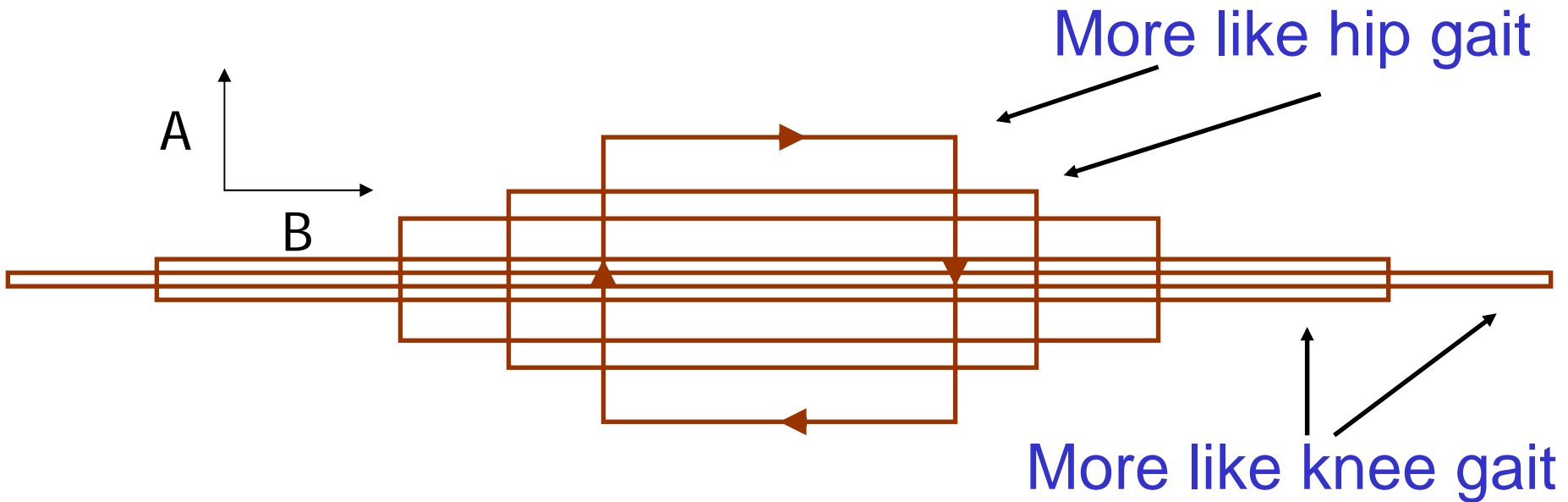
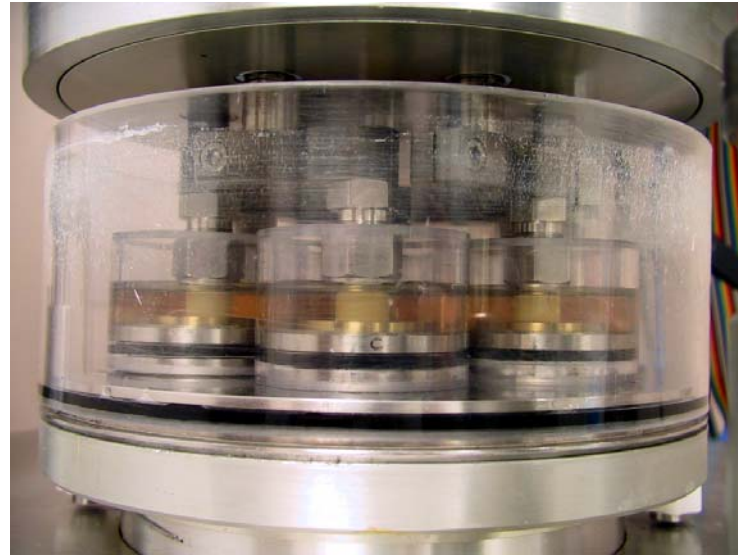


- Wear Resistance (abrasive wear in TKA)
- Oxidation Resistance (delamination wear in TKA)
- Mechanical Properties (fracture, catastrophic failure)

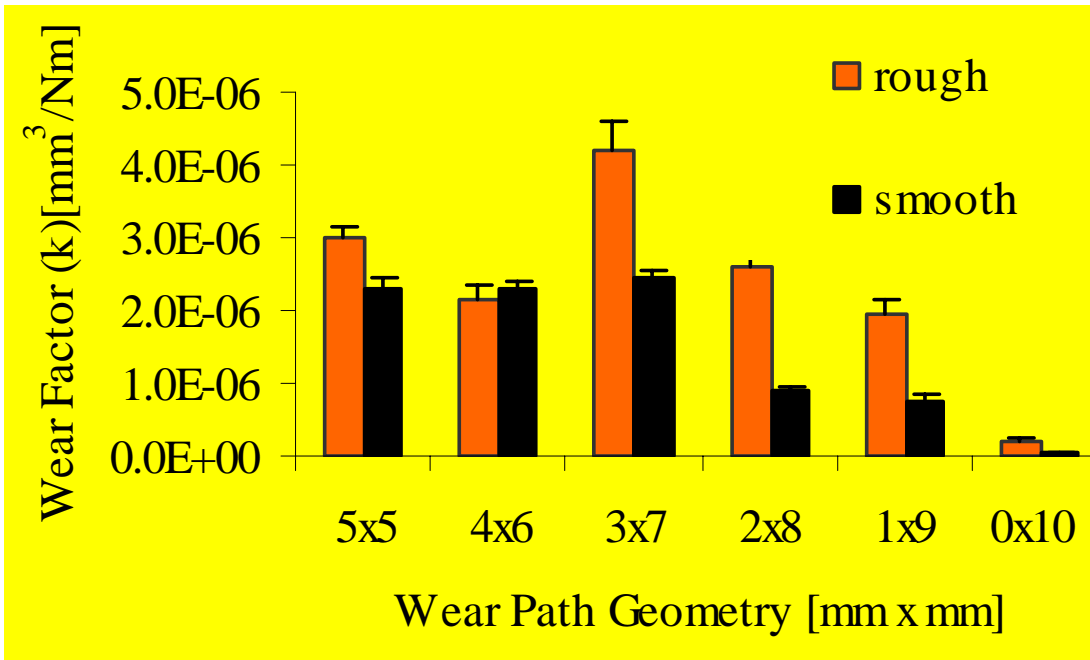


***Concerns of particulate wear in XPE under
conditions of abrasive wear***

Wear Testing!

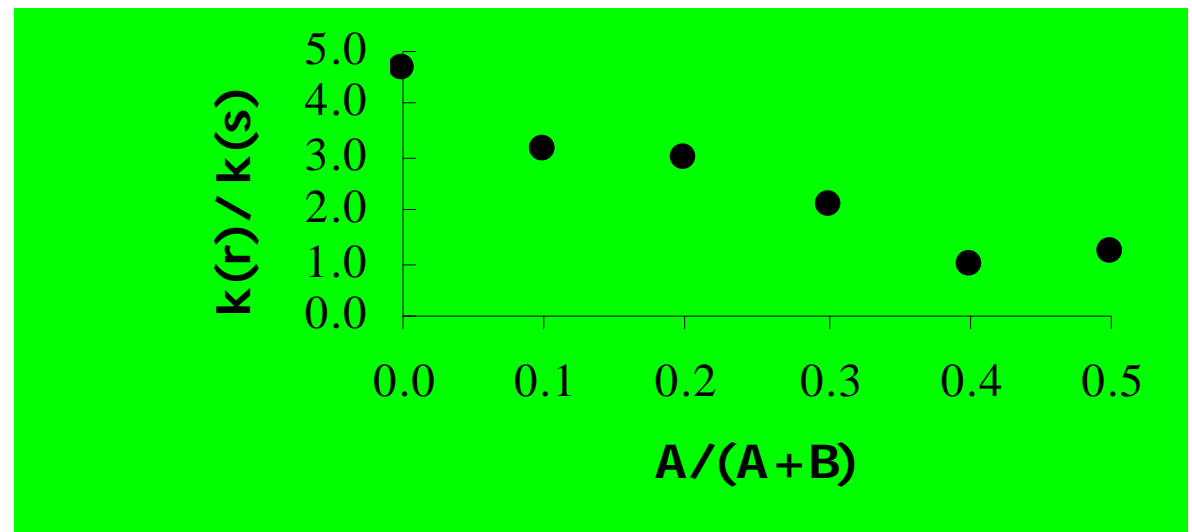


Roughness affects wear rate in knee more than in hip!



Turell M, et al, *Wear* (2003) 255: 1034-1039

Turell M, et al, *Wear* (2005) 259:984-991

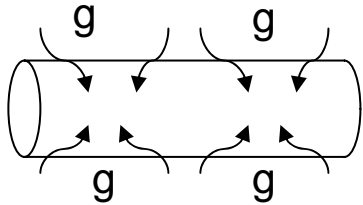




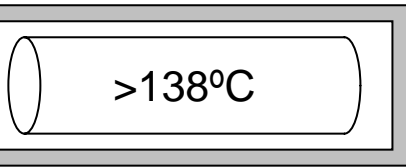
Crosslinking Process



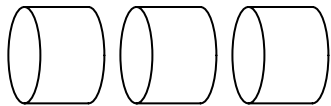
UHMWPE
Bar



Irradiate with
gamma or ebeam



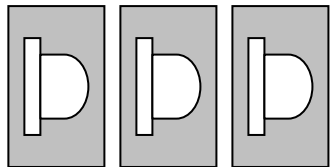
Melting



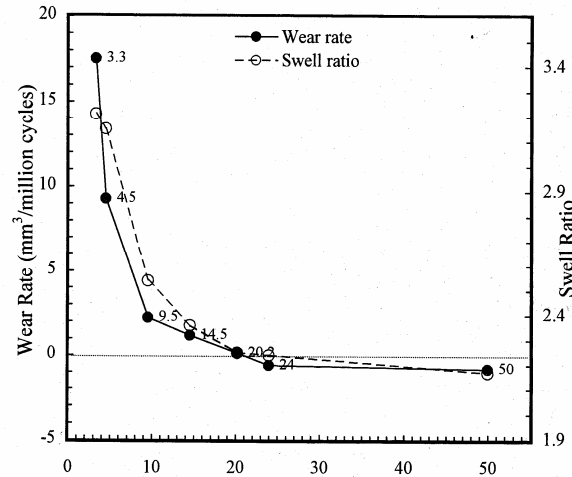
Section into puck



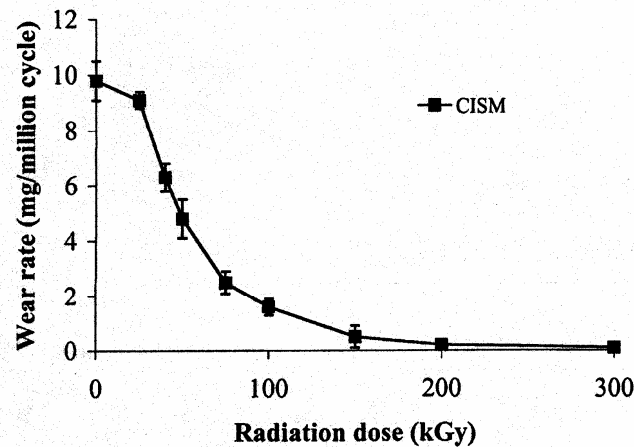
Machine into cup



Package and
sterilize



McKellop H et al,
JOR, 1999

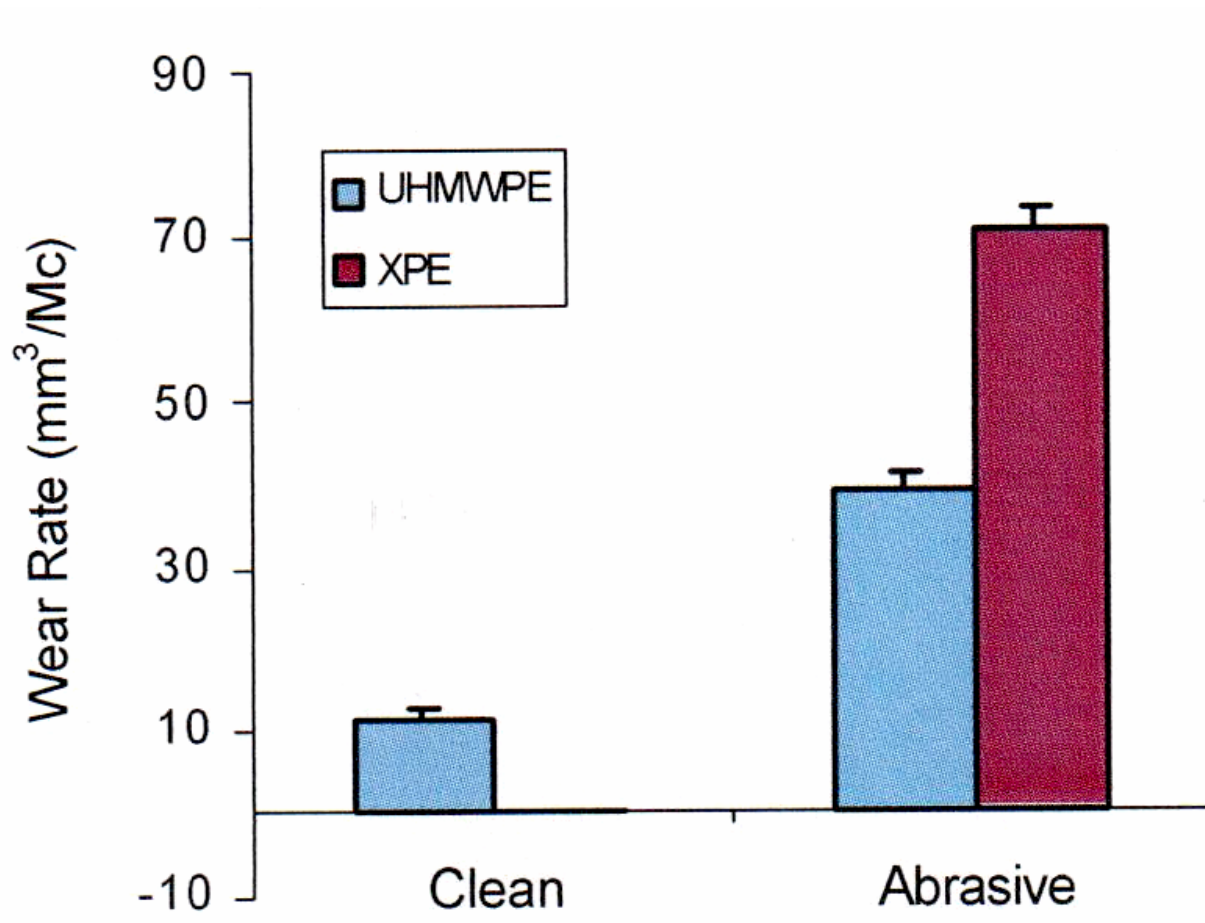


Muratoglu et al,
Biomat, 1999

- Major Benefit: High wear & oxidation resistance



- Knee Simulator Abrasive Wear Tests



SMOOTH

- Ra = 0.06 μ m
- Rpm = 0.22 μ m
- Rpk = 0.09 μ m

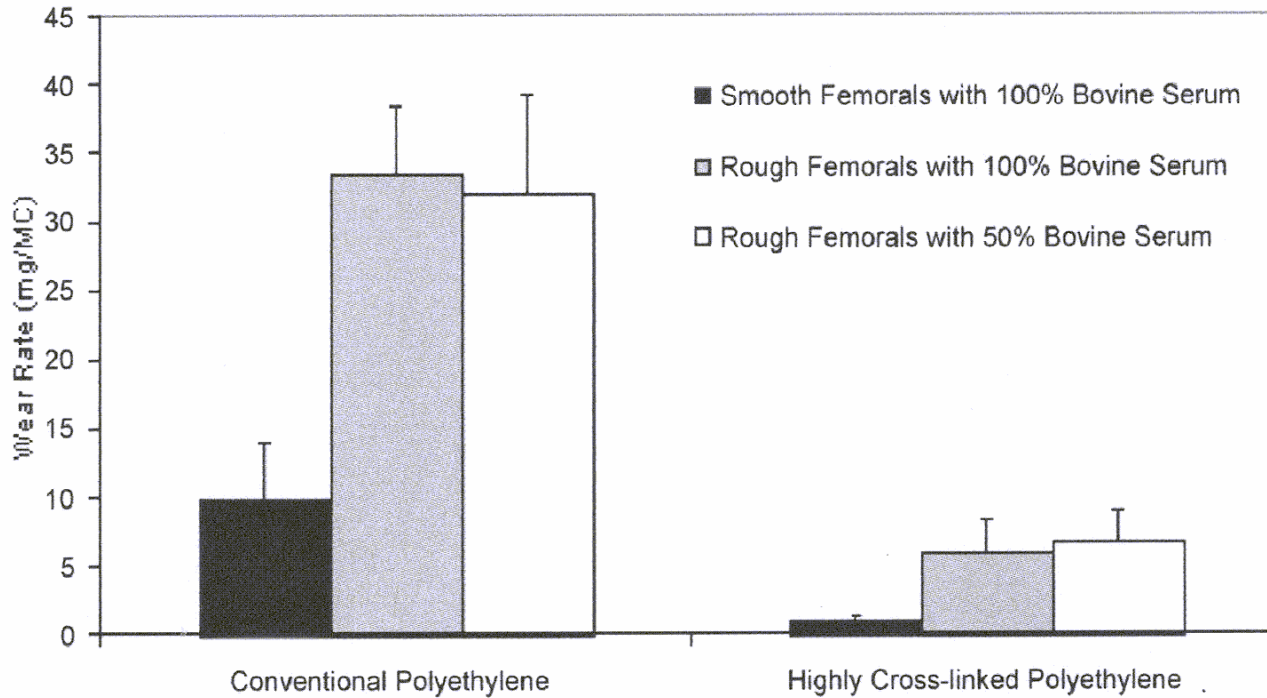
ROUGH

- Ra = 0.12 μ m
- Rpm = 0.83 μ m
- Rpk = 0.24 μ m

The Case for 1st Generation XPE



- Knee Simulator Abrasive Wear Tests



SMOOTH

- Ra= 0.08 μm
- Rp= 0.32 μm

EXPLANTS

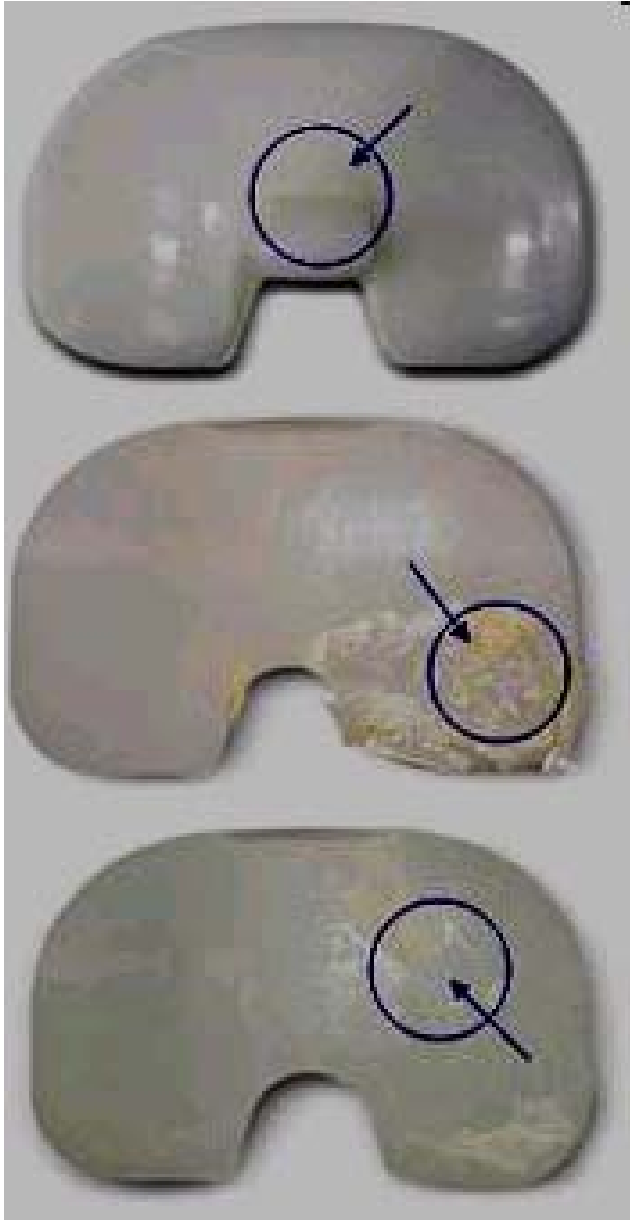
- Ra= 0.10-0.20 μm
- Rp= 0.32-0.77 μm

Muratoglu et al CORR, 428:108-113 (2004)



Concerns about delamination wear in XPE

Delamination Wear!



- Extensive delamination wear observed clinically and in the laboratory in oxidized UHMWPE
- Not observed in unoxidized UHMWPE and XPE
- Must prevent oxidation



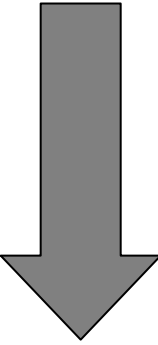
***Concerns about decreased mechanical
properties in XPE***

Tensile Properties of XPE



Tensile Properties

Dose [Mrad]	Modulus [MPa]	Max Stress [MPa]	Strain @ break
0	495±56	315.5±31.6	1.82±0.01
2.5	433±14	284.8±18.0	1.74±0.03
5.0	412±50	237.6±12.3	1.59±0.01
10.0	386±23	185.7± 7.5	1.50±0.02
20.0	266±30	126.0±14.0	1.37±0.06



(Gomoll et al, J Orthop Res, 2002)

- McKellop, H., et al., J Orthop Res, 17(2): p. 157-167 (1999)
- Oral E et al, Biomaterials, 27(6):917-925 (2006)

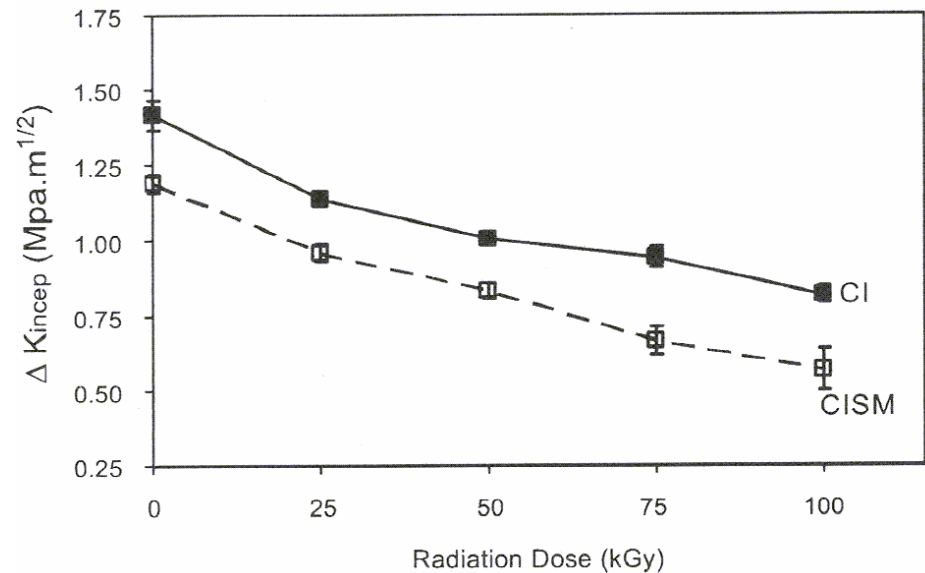
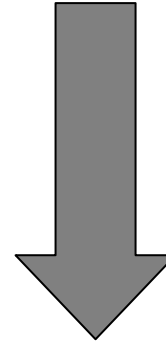
The Case Against 1st Generation XPE for TKA



Resistance to Fatigue Crack Propagation

Dose [Mrad]	ΔK_{incept} [MPa*m ^{1/2}]
0	1.41
5.0	0.91
10.0	0.69
20.0	0.55

(Baker et al, JBMR, 2003)



Oral et al, Biomaterials, 2006

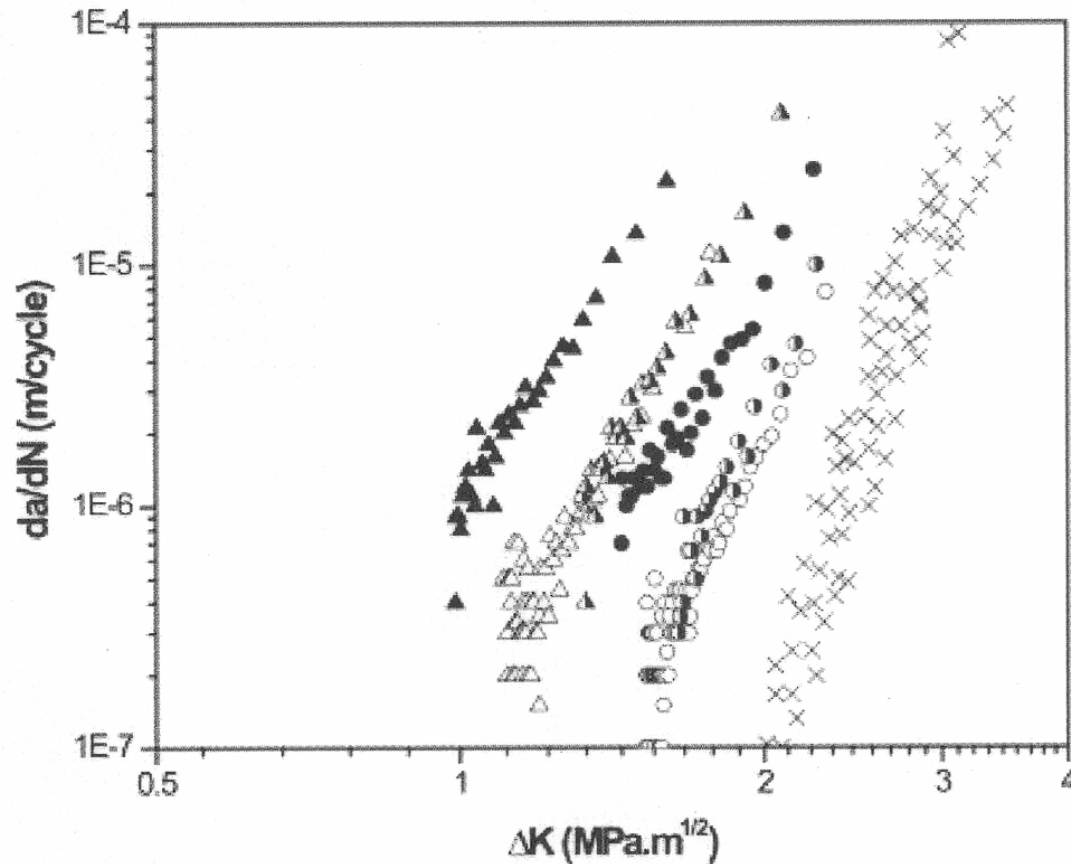
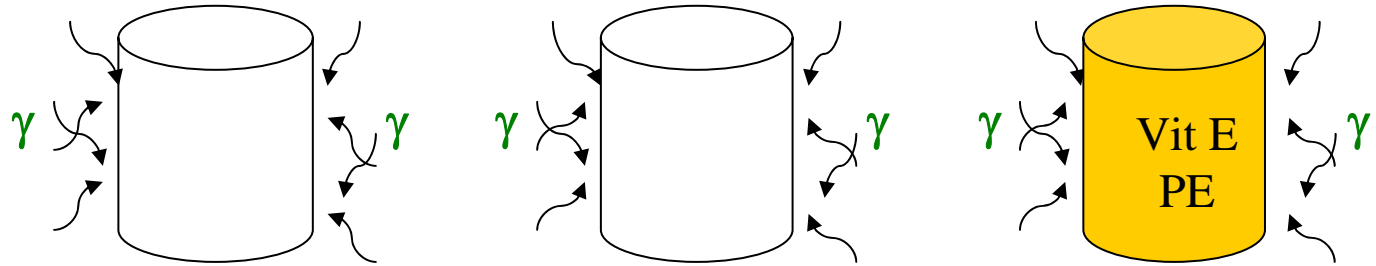


Figure 5. Fatigue crack propagation curves for $\beta 50$, (\circ); $\beta 50R$, (\bullet); $\beta 50A$ (\circ); $\beta 150$, (\triangle); $\beta 150R$, (\blacktriangle); and $\beta 150A$, (\triangleleft) materials. Data corresponding to ram-extruded virgin GUR 1050 UHMWPE, (\times), were adapted from Gencur et al.¹⁵

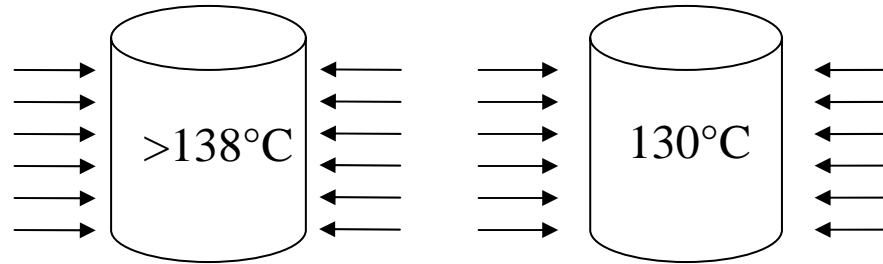
Crosslinking Processes



Irradiate UHMWPE with gamma or ebeam



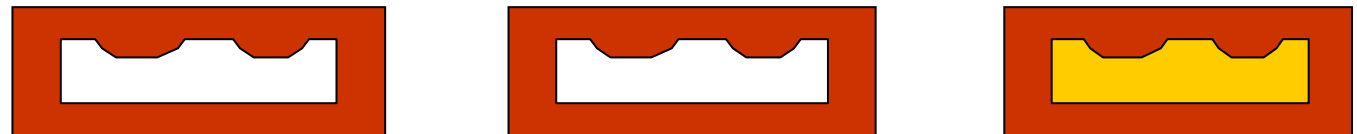
Thermal treatment



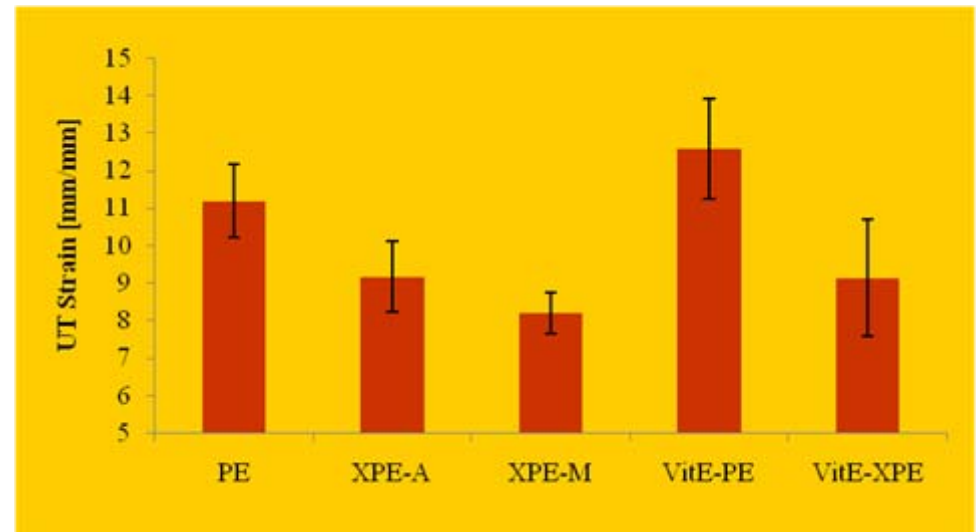
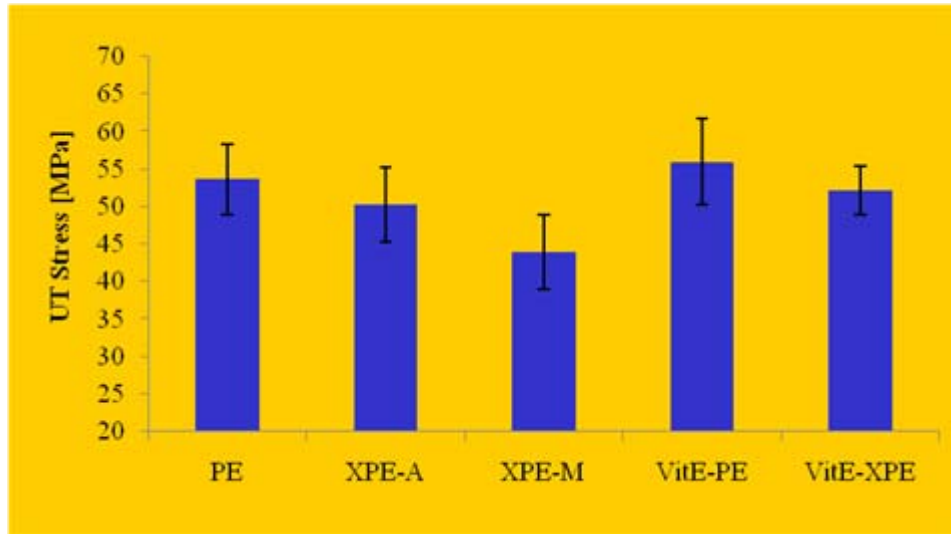
Machine into tibial inserts



Package and sterilize



Tensile Properties of PE and XPEs





- No need to use very high dose XPE
- Stabilized XPEs that avoid thermal treatment but preserve oxidation resistance may be preferable

VERSUS

- Use scratch-resistance counterface with uncrosslinked, non-oxidizing UHMWPE (Will NOT prevent 3rd body wear!!)

Time for Discussion



Thank you